

PITNEY BOWES

600-PS/SP

PACKAGING FEEDER/SMALL PRODUCT

PS SERIES: SINGLE SHOT

Parts Manual



DIRECT MAIL SOLUTIONS

12050 49th STREET NORTH - CLEARWATER, FL. 33762-4301
PHONE: 727.571.3330 - FAX: 727.571.3443 - TOLL FREE: 1.800.INSERTER
web: sure-feed.com

VERSION HISTORY

The table below summarizes the history of this document as it is published onto the company website(s). It identifies the version, date of issue and revisions and changes.

VERSION	DATE	CHANGES
600-PS_SP_PARTS_REV0	1-21-09	ORIGINAL RELEASE

REVISION CONVENTIONS-DOCUMENT

VERSION: name of document with revision_level of entire document- level designates minor changes that do not require revision change

DATE: date of issue for copying and publication of document.

CHANGES: details of document revision_level.

1200 PS/SP FEEDER

PACKAGING

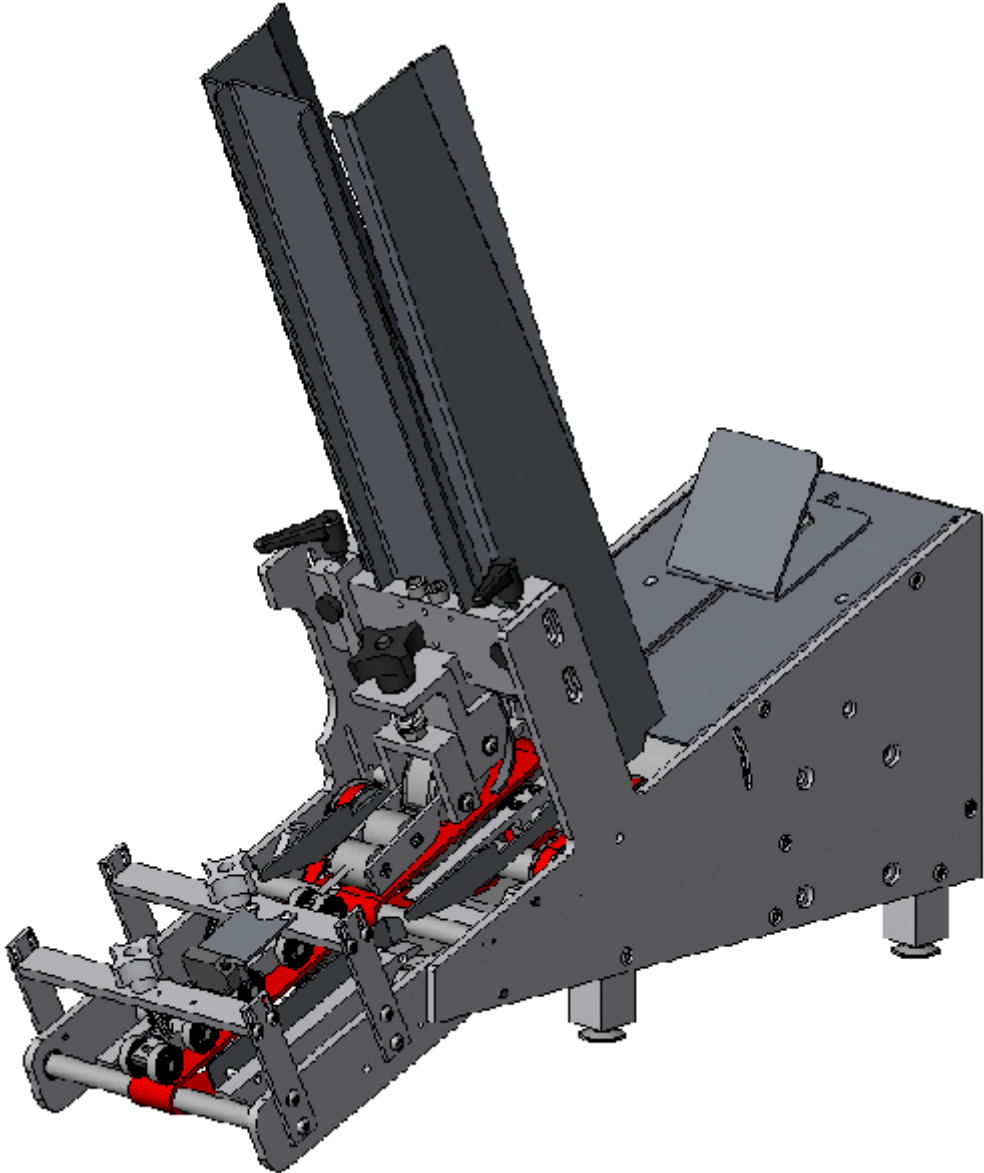


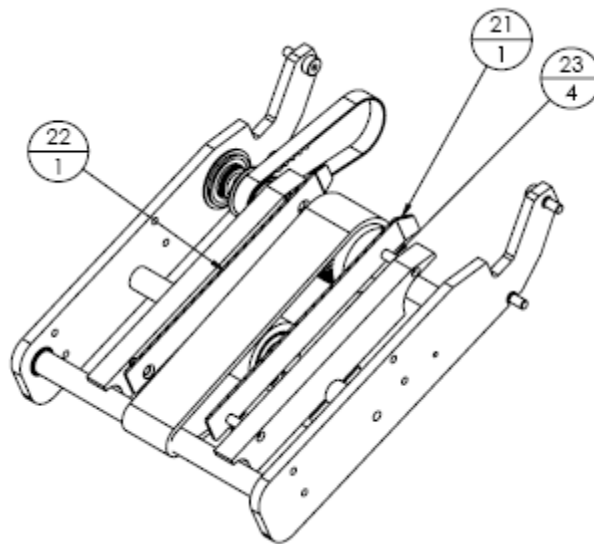
TABLE OF CONTENTS

600PS/SP PACKAGING FEEDER

FEEDER ASSEMBLY (FIG. 1)	4-5
110V SEPARATOR W/CROSSBAR (FIG. 2, 2rA)	6, 6a
110V SEPARATOR-SHROUDED (FIG. 2A)	7-8
110V SEPARATOR-SHROUDLESS (FIG. 2ArA)	7a-8a
MAIN SHAFT (FIG. 3)	9
NIP ROLLER SHAFT (FIG. 4)	10
CLUTCH SHAFT (FIG. 5)	11
ELEVATOR SHAFT (FIG. 6)	12
SUPPORT IDLER SHAFT (FIG. 7)	13
FRONT SHAFT (FIG. 8)	14
CHASSIS (FIG. 9)	15-16
MOTOR (FIG. 10)	17
SIDE (PAPER) GUIDES (FIG. 11)	18
PAPER SLIDE (FIG. 12)	19
TRAILING ARM (FIG. 13)	20
INTERMEDIATE PULLEY (FIG. 14)	21
ACCELERATOR (FIG. 15)	22-23
CHASSIS (FIG. 15A)	24
DRIVE SHAFT (FIG. 15B)	25
IDLER SHAFT (FIG. 15C)	26
FRONT SHAFT (FIG. 15D)	27
ROLLER RACK (FIG. 15E)	28-29
ELECTRICAL: PS SERIES (FIG. 17)	31
ACCELERATOR W/ DOUBLE DETECT (FIG. 18A)	32-33
DOUBLE DETECT (FIG. 18B)	34-35

**600PS/SP PACKAGING FEEDER ASSEMBLY (Fig. 1)
(10022-046r0)**

ITEM	PART NO.	QTY.	DESCRIPTION
1	SEE FIG. 2	1	ASSY, 110V SEPARATOR W/CROSSBAR (10020-469)
2	SEE FIG. 3	1	ASSEMBLY, MAIN SHAFT (10020-355)
3	SEE FIG. 4	1	ASSEMBLY, NIP ROLLER SHAFT (10020-354)
4	SEE FIG. 5	1	ASSEMBLY, CLUTCH SHAFT (10020-048)
5	SEE FIG. 6	1	ASSEMBLY, SUPPORT IDLER SHAFT (10020-033)
6	SEE FIG. 7	1	ASSEMBLY, FRONT SHAFT (10020-018)
7	SEE FIG. 8	1	ASSEMBLY, CHASSIS (10020-065)
8	SEE FIG. 9	1	ASSEMBLY, MOTOR (10020-467)
9	SEE FIG. 10	1	ASSEMBLY, PAPER GUIDES (10020-011)
10	SEE FIG. 11	1	ASSEMBLY, BACKWEDGE OPTIONS (10020-449)
11	SEE FIG. 12	1	ASSEMBLY, TONGUE (10020-389)
12	SEE FIG. 13	1	ASSEMBLY, INTERMEDIATE PULLEY (10020-094)
13	SEE FIG. 14	1	ASSEMBLY, ACCELERATOR (10020-077)
14	99000-004	1	BELT, RED GUM
15	99000-001	1	BELT, TIMNG, 90XL037
16	99000-003	1	BELT, TIMNG, 120XL037
17	99000-040	1	BELT, TIMNG, 80XL037
18	99000-041	1	BELT, TIMNG, 100XL037
19	10005-105	2	GUIDE, PAPER
20	10007-075	2	BLOCK, CLAMP
21	10005-145	1	SIDE GUIDE, LH @ ACCELERATOR
22	10005-144	1	SIDE GUIDE, RH @ ACCELERATOR
23	98006-041	4	STANDOFF, NYLON, #6 THRU X .375"LG
24	-	4	SHCS, #8-32 X 1/2



See next page for details

PITNEY BOWES

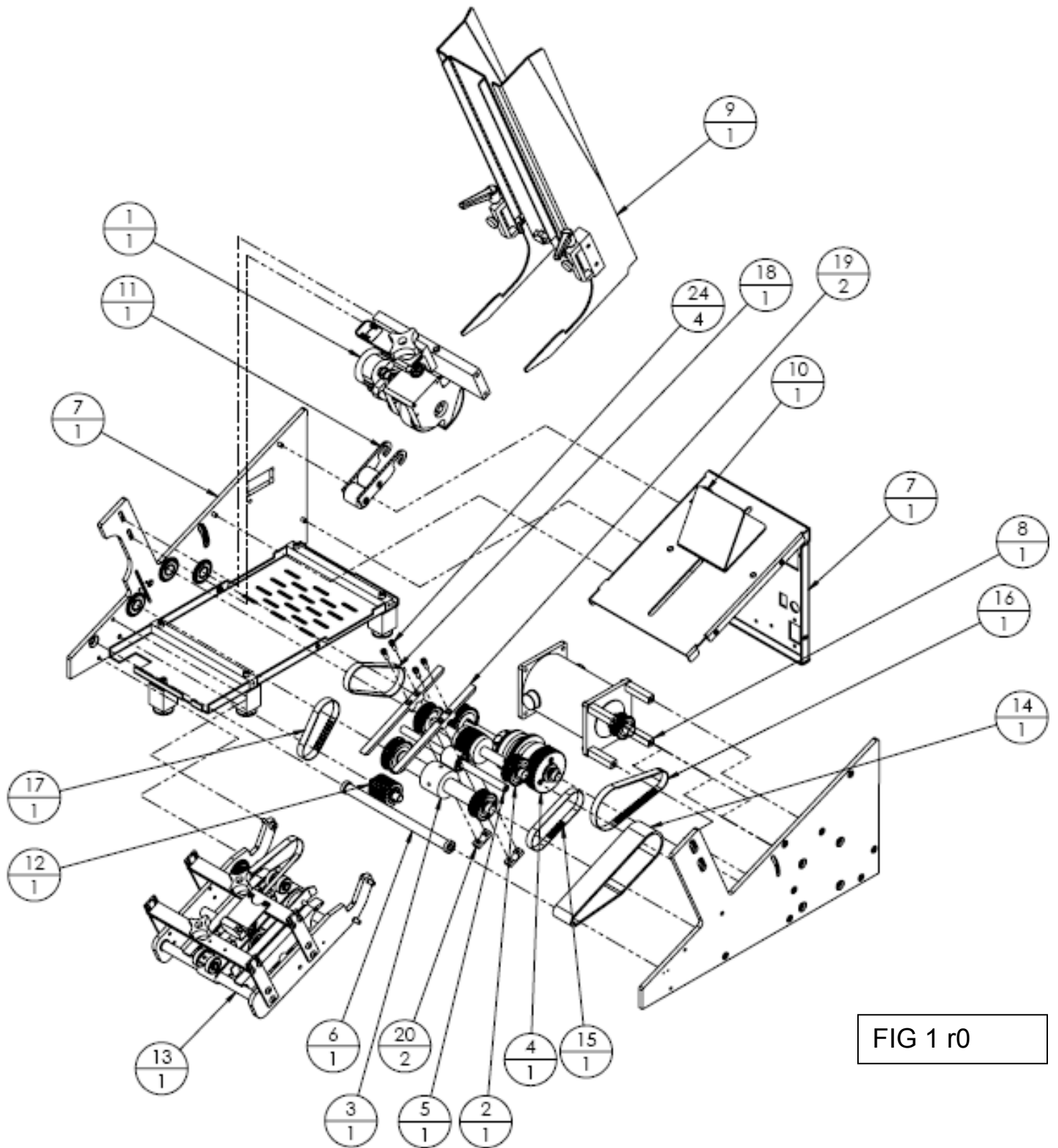
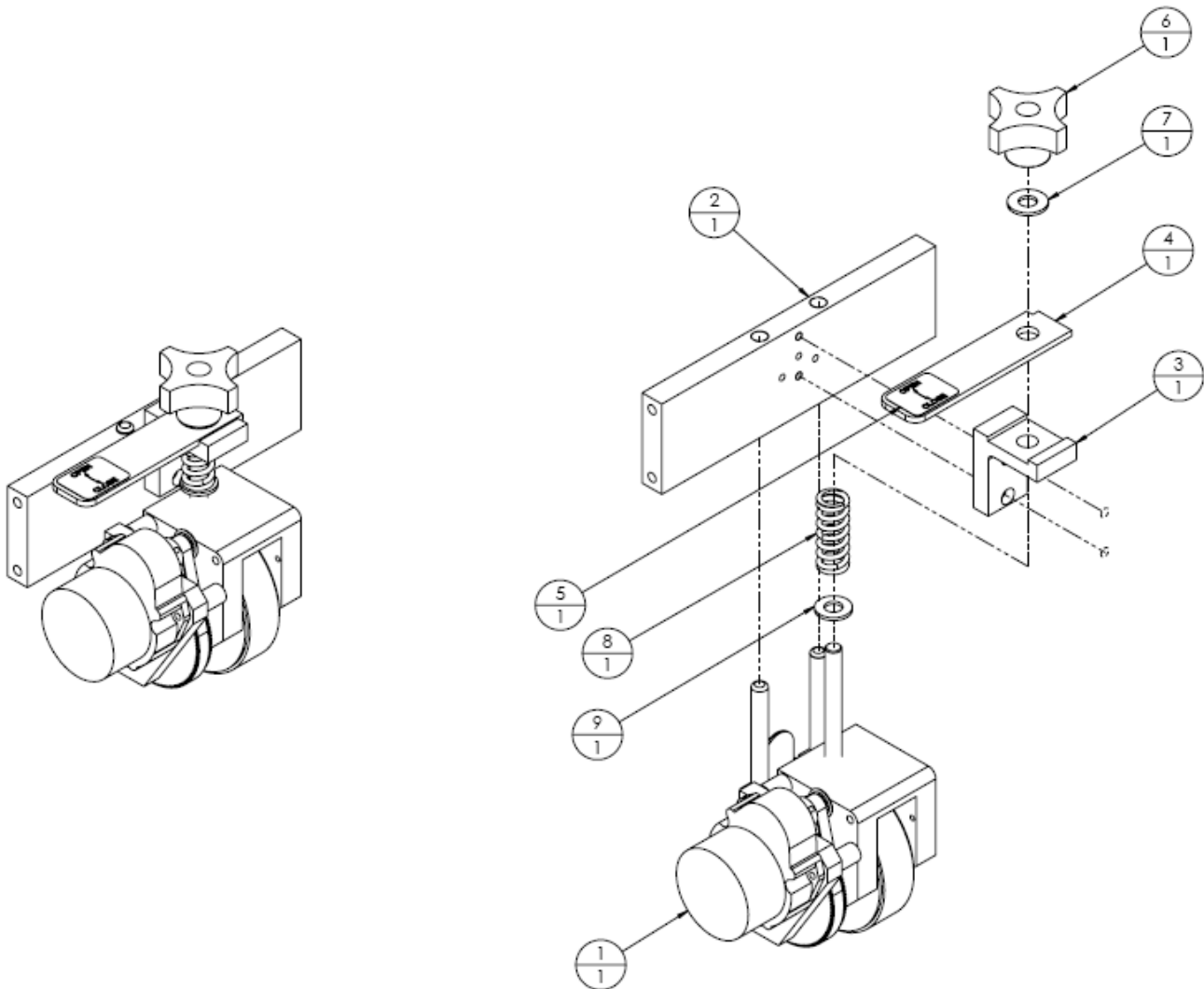


FIG 1 r0

**600PS/SP PACKAGING FEEDER ASSEMBLY (Fig. 2)
110V SEPARATOR W/CROSS BAR (10020-469r0)**

ITEM	PART NO.	QTY.	DESCRIPTION
1	SEE FIG. 2A	REF	ASSEMBLY, SEPARATOR, 110V, CCW (10020-266)
2	10003-019	1	CROSS BAR
3	10007-010	1	BLOCK, SEPARATOR ADJUSTING
4	10008-024	1	BAR, SEPARATOR RELEASE
5	18017-008	1	LABEL, FEEDER SEPARATOR ADJUSTING
6	99004-001	1	KNOB, FEMALE 5/16-24
7	99003-015	1	WASHER, NYLON, 5/16 X 1/16 THK
8	99005-045	1	SPRING, COMPRESSION
9	-	1	FLAT WASHER, 5/16



PITNEY BOWES**ASSEMBLY, SEPARATOR, 110V, CCW (10020-266r0) (Fig. 2A)**

ITEM	PART NO.	QTY.	DESCRIPTION
1	10018-035	1	ASSY, MOTOR SEPARATOR, 110V, CCW, 60 HZ
	99001-001	1 EA	MOTOR, SEPARATOR, 110 VAC, 1/3 RPM
	98020-065	1 EA	CAPACITOR, 0.25 μ f
	98016-023	1 EA	CONNECTOR, 2-POSITION MALE
2	10020-313	1	ASSY, MOTOR PLATE MTG, RH
	10011-001	1 EA	PLATE, MOTOR MOUNT
	99003-001	1 EA	BEARING, 3/8 X 7/8, SHIELDED
3	10007-099	1	BLOCK, SEPARATOR 3" ROLLER
4	10004-176	1	SHAFT, SEPARATOR
5	10005-138	1	SHROUD, SEPARATOR
6	10006-001	1	WHEEL, SEPARATOR 3" DIA.
7	10004-177	2	SHAFT, TONGUE SUPPORT
8	10012-028	2	STANDOFF, SEPARATOR MOTOR
9	99002-002	1	PULLEY, TIMING, 16MXL025, 3/16B
10	99002-001	1	PULLEY, TIMING, 100MXL025, 3/8B
11	99000-006	1	BELT, TIMING, 115MXL025
12	10014-001	1	BELT, SEPARATOR 3"
13	99003-001	2	BEARING, 3/8 X 7/8, SHIELDED
14	99003-017	2	WASHER, NYLON 3/8 X 1/16 THK
15	10004-028	1	STUD, SEPARATOR ADJUSTING
16	99006-002	2	PIN, DOWEL, 5/16 X 3
	-	1	NUT, HEX, 5/16-24
	-	2	SCREW, FLAT HD, #8-32 X 1/2
	-	2	SCREW, SKT HD, #6-32 X 2-1/2

See next page for details

FEEDER WITH SHROUDED SEPARATOR

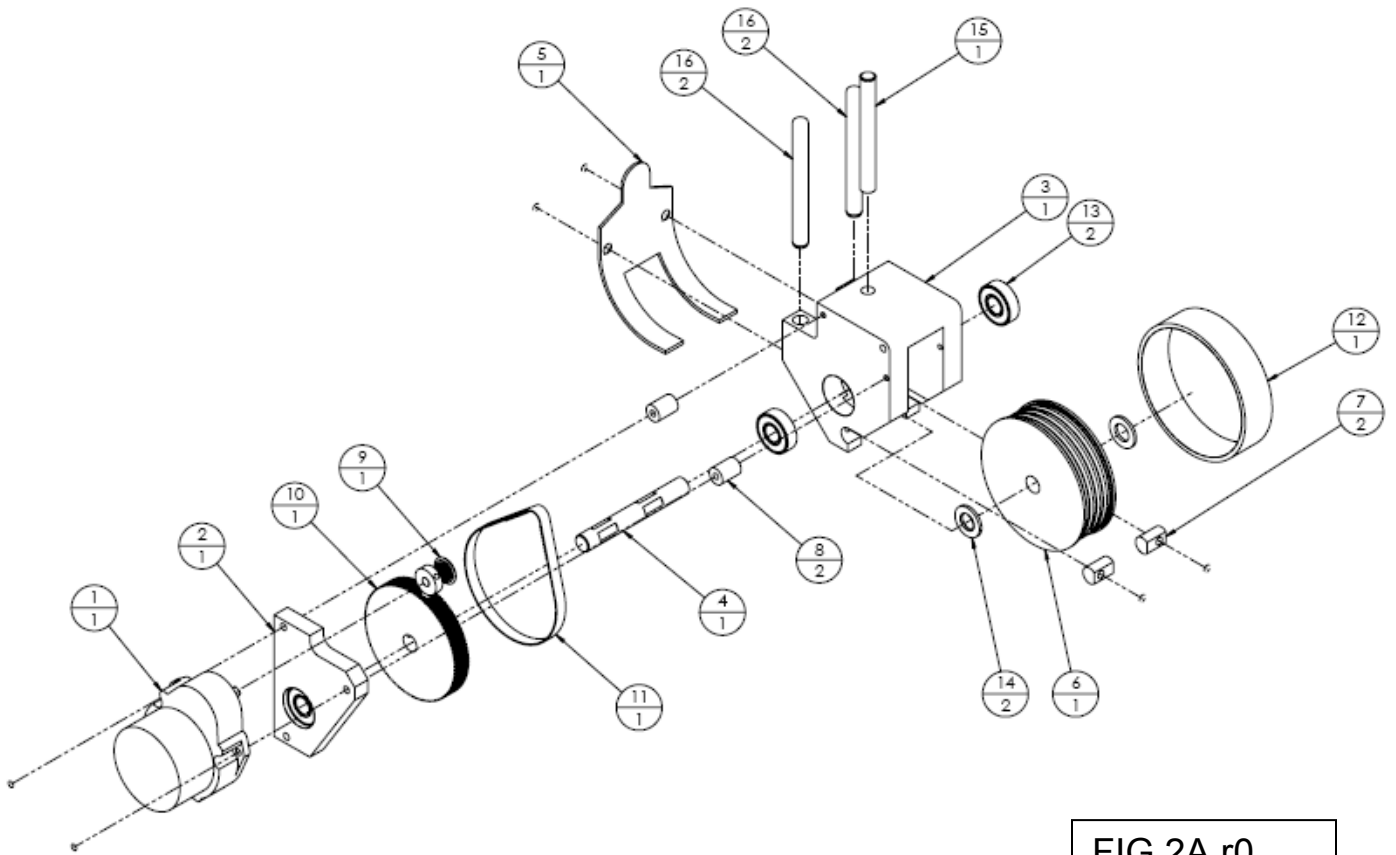
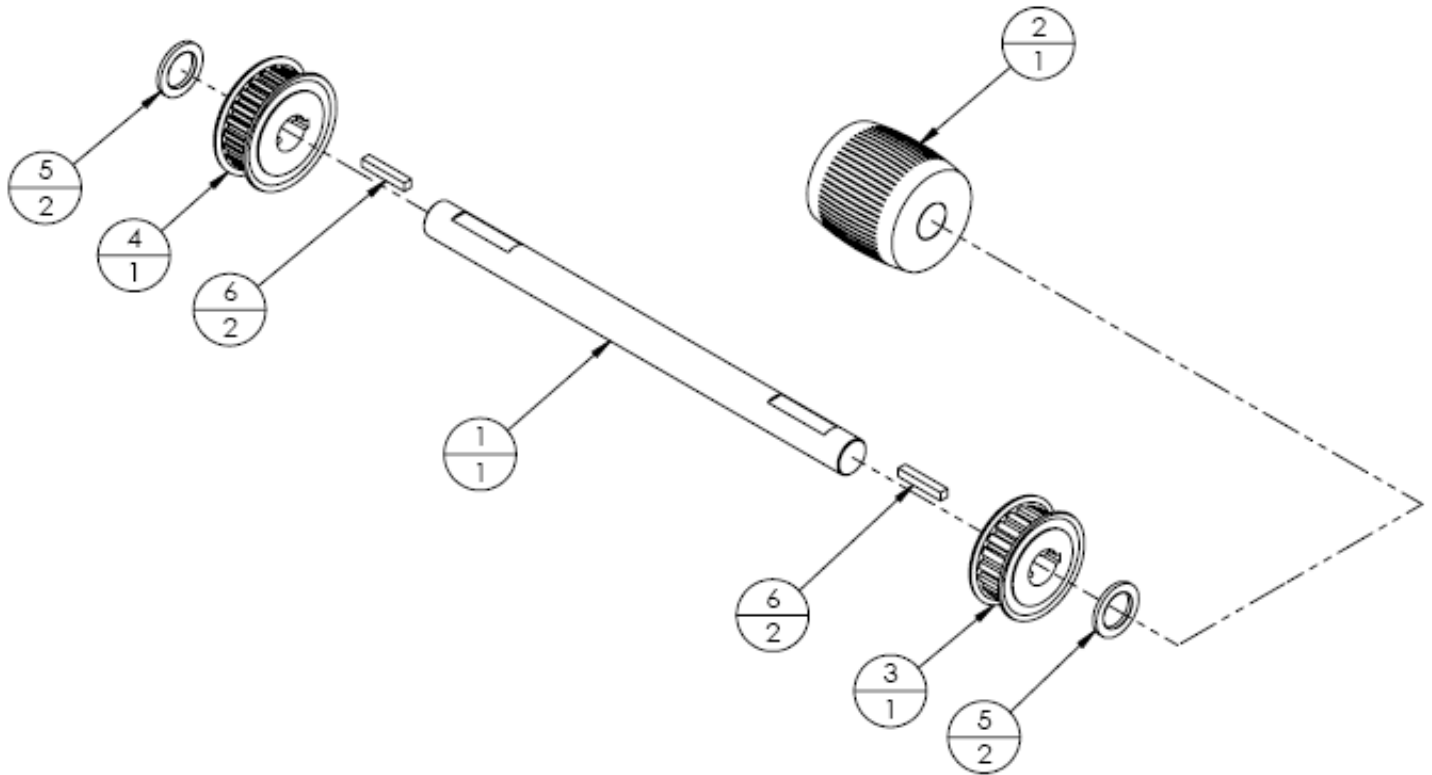


FIG 2A r0

ASSEMBLY, MAIN SHAFT (10020-355r0) (Fig. 3)

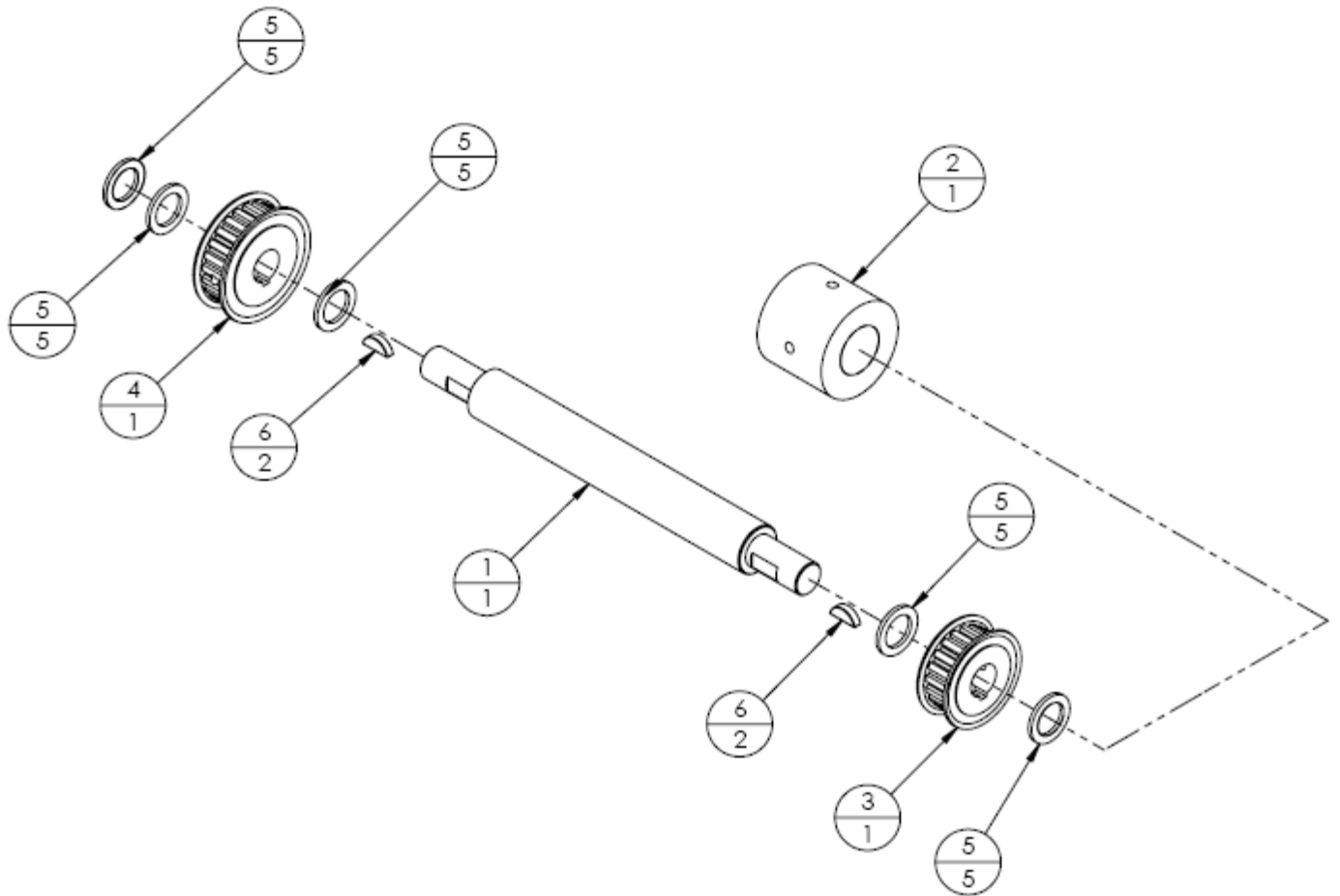
ITEM	PART NO.	QTY.	DESCRIPTION
1	10004-034	1	SHAFT, MAIN
2	10006-018	1	PULLEY, CROWNED
3	99002-054	1	PULLEY, 20XL037, 1/2B
4	99002-074	1	PULLEY, TIMING, 22XL037, 1/2B W/KEYWAY
5	99003-018	2	WASHER, NYLON, 1/2 X 1/16
6	99034-003	2	KEY, SQUARE, 1/8 X 3/4



PITNEY BOWES

ASSEMBLY, NIP ROLLER SHAFT (10020-354r0) (Fig. 4)

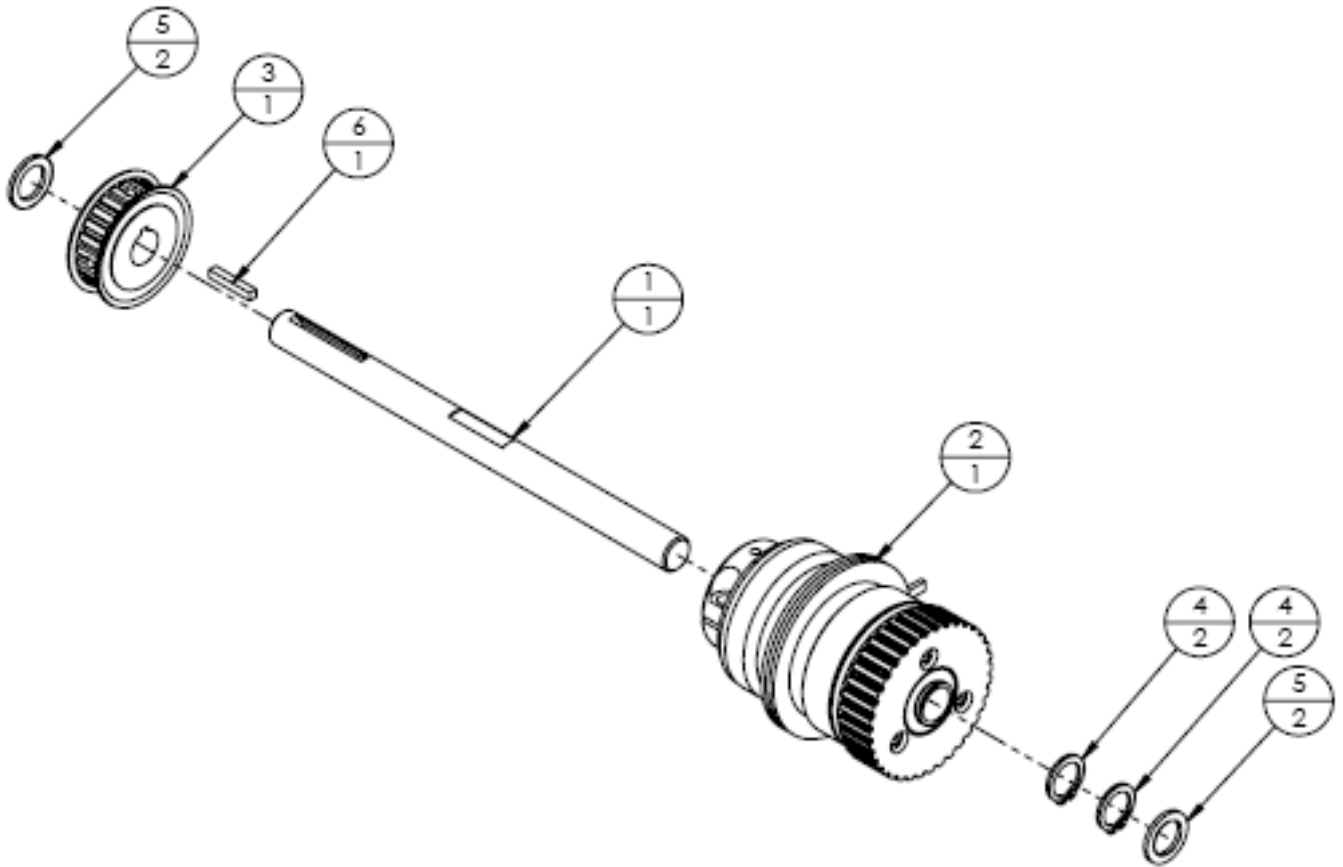
ITEM	PART NO.	QTY.	DESCRIPTION
1	10004-121	1	SHAFT, NIP ROLLER-3/4
2	10006-071	1	PULLEY, MATE, 3/4 B
3	99002-054	1	PULLEY, 20XL037, 1/2B
4	99002-031	1	PULLEY, 24XL037, 1/2B, NO HUB
5	99003-018	5	WASHER, NYLON, 1/2 X 1/16
6	99034-004	2	KEY, WOODRUFF, 1/8 X 1/2



PITNEY BOWES

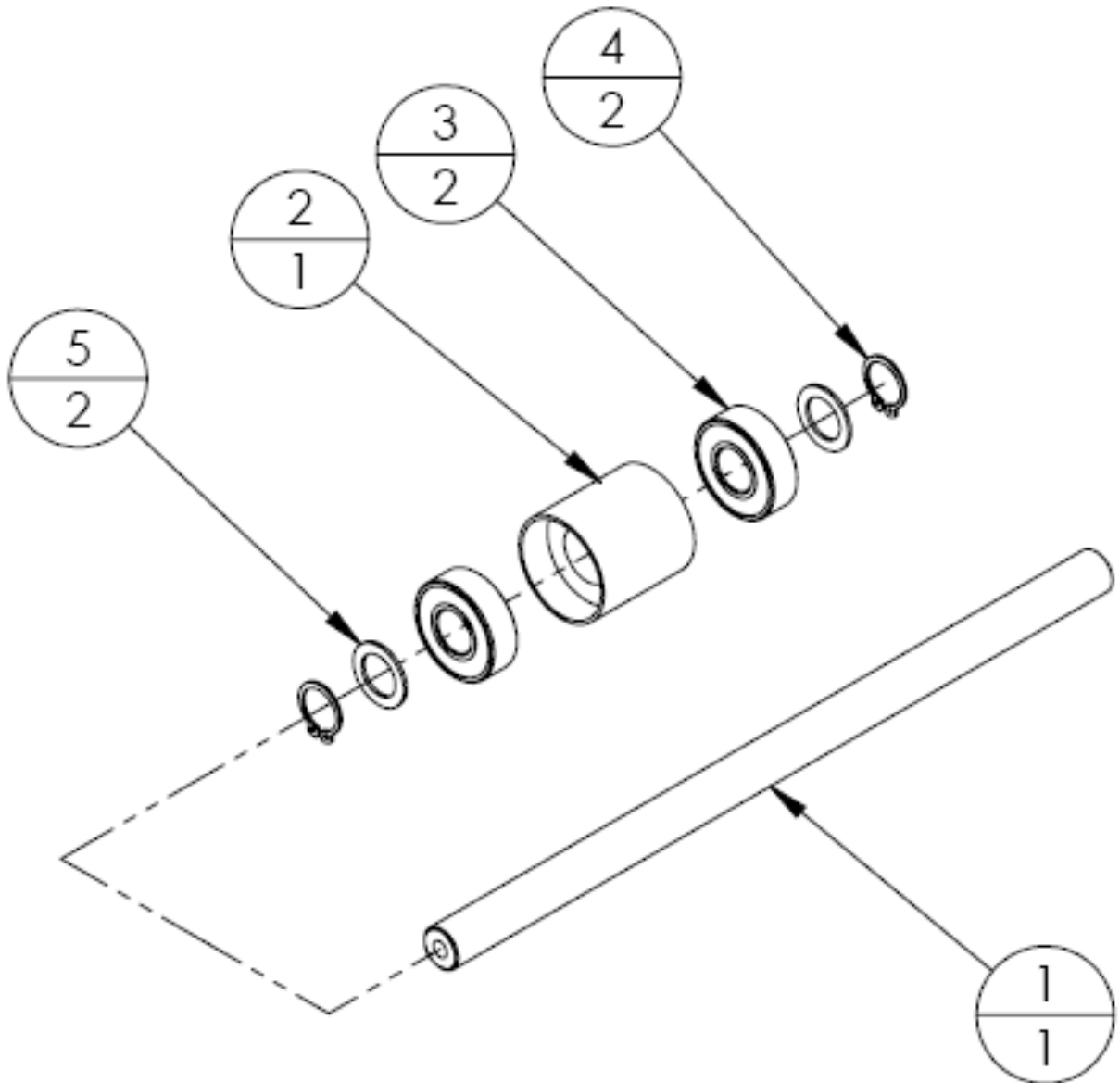
ASSEMBLY, CLUTCH SHAFT (10020-048r0) (Fig. 5)

ITEM	PART NO.	QTY.	DESCRIPTION
1	10004-157	1	SHAFT, CLUTCH
2	99008-010	1	CLUTCH, BRAKE, 24V (LENZA)
3	99002-031	1	PULLEY, TIMING, 24XL037, 1/2B
4	99022-004	2	SNAP RING, 1/2
5	99003-018	2	WASHER, NYLON, 1/2 X 1/16
6	99034-003	1	KEY, SQUARE, 1/8 X 3/4



ASSEMBLY, SUPPORT IDLER SHAFT (10020-033r0) (Fig. 6)

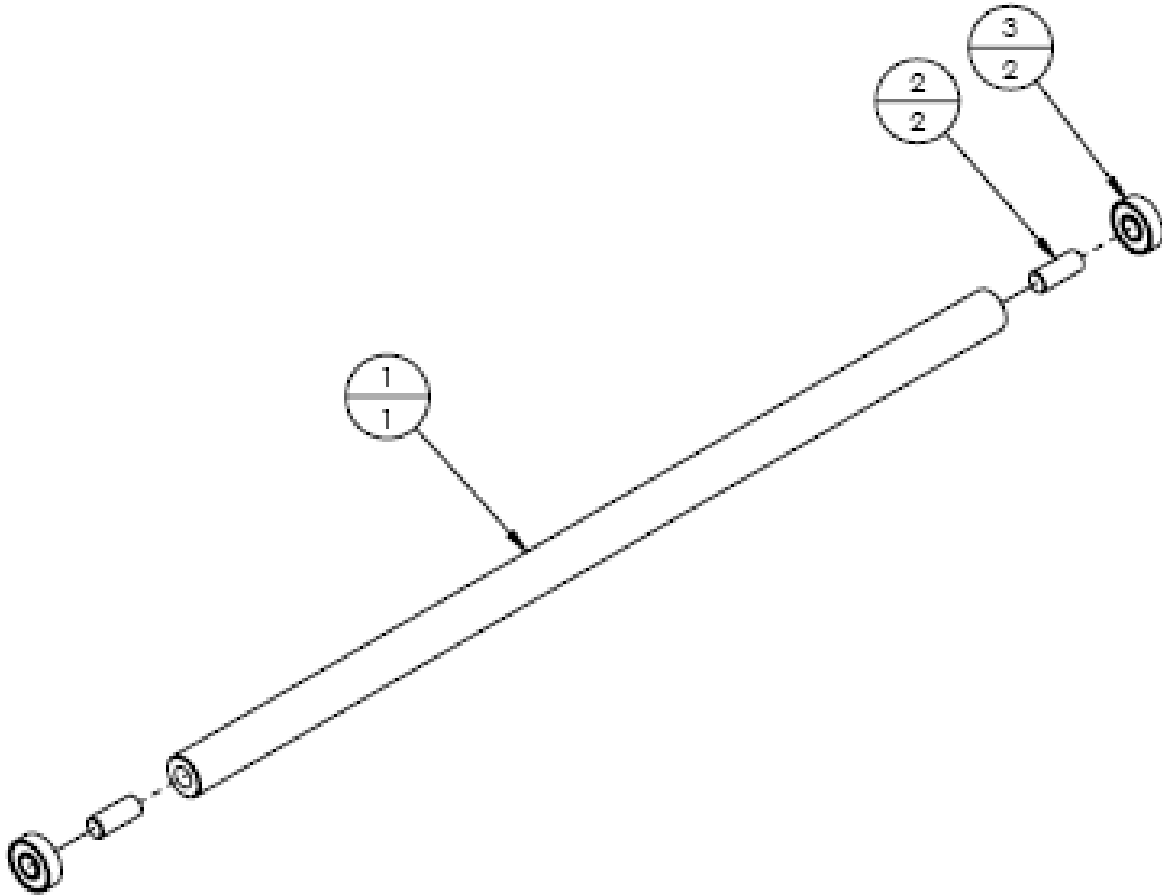
ITEM	PART NO.	QTY.	DESCRIPTION
1	10004-044	1	SHAFT, SUPPORT IDLER
2	10006-012	1	ROLLER, IDLER
3	99003-001	2	BEARING, SEALED, 3/8 X 7/8
4	99022-003	2	SNAP RING, 3/8
5	99003-016	2	WASHER, NYLON, 3/8 X 1/32



PITNEY BOWES

ASSEMBLY, FRONT SHAFT (10020-018r0) (Fig. 7)

ITEM	PART NO.	QTY.	DESCRIPTION
1	10004-035	1	SHAFT, FRONT
2	99006-028	2	PIN, DOWEL, 1/4 X 5/8
3	99003-056	2	BEARING, 1/4 X 5/8 SEALED



ASSEMBLY, CHASSIS (10020-065r0) (Fig. 8)

ITEM	PART NO.	QTY.	DESCRIPTION
1	10000-007	1	SIDE FRAME, LH
2	10000-021	1	SIDE FRAME, RH
3	10001-008	1	COVER, TOP
4	10002-007	1	BOTTOM PANEL
5	10008-026	2	CROSS BRACE (LOWER)
6	10010-003	5	FOOT, BOTTOM
7	99007-001	5	FOOT, SUCTION, #8-32
8	99003-083	6	BEARING, 1/2 X 1-1/8 SEALED
9	99036-003	6	SHIM, BEARING, 3/4 X 1-1/8 X .006
10	99036-005	2	SHIM, ARBOR, 3/8 X 5/8 X .006
11	10007-003	1	NUT, PAPER SLIDE
12	10007-004	1	WASHER, PAPER SLIDE
13	10020-317	1	ASSY, KNOB, #10-24 X 1/2
14	99006-020	1	PIN, ROLL, 5/32 X 3/4
15	10020-447	1	ASSY, CLUTCH STOP
-	10008-006	1 EA	CLUTCH STOP
-	99006-021	1 EA	PIN, ROLL, 3/16 X 1-1/4
16	-	13	SCREW, BUT HD, #10-24 X 3/8
17	-	1	SCREW, SKT HD, #10-24 X 1/2
18	-	4	SCREW, SKT HD, #10-24 X 3/4

See next page for details

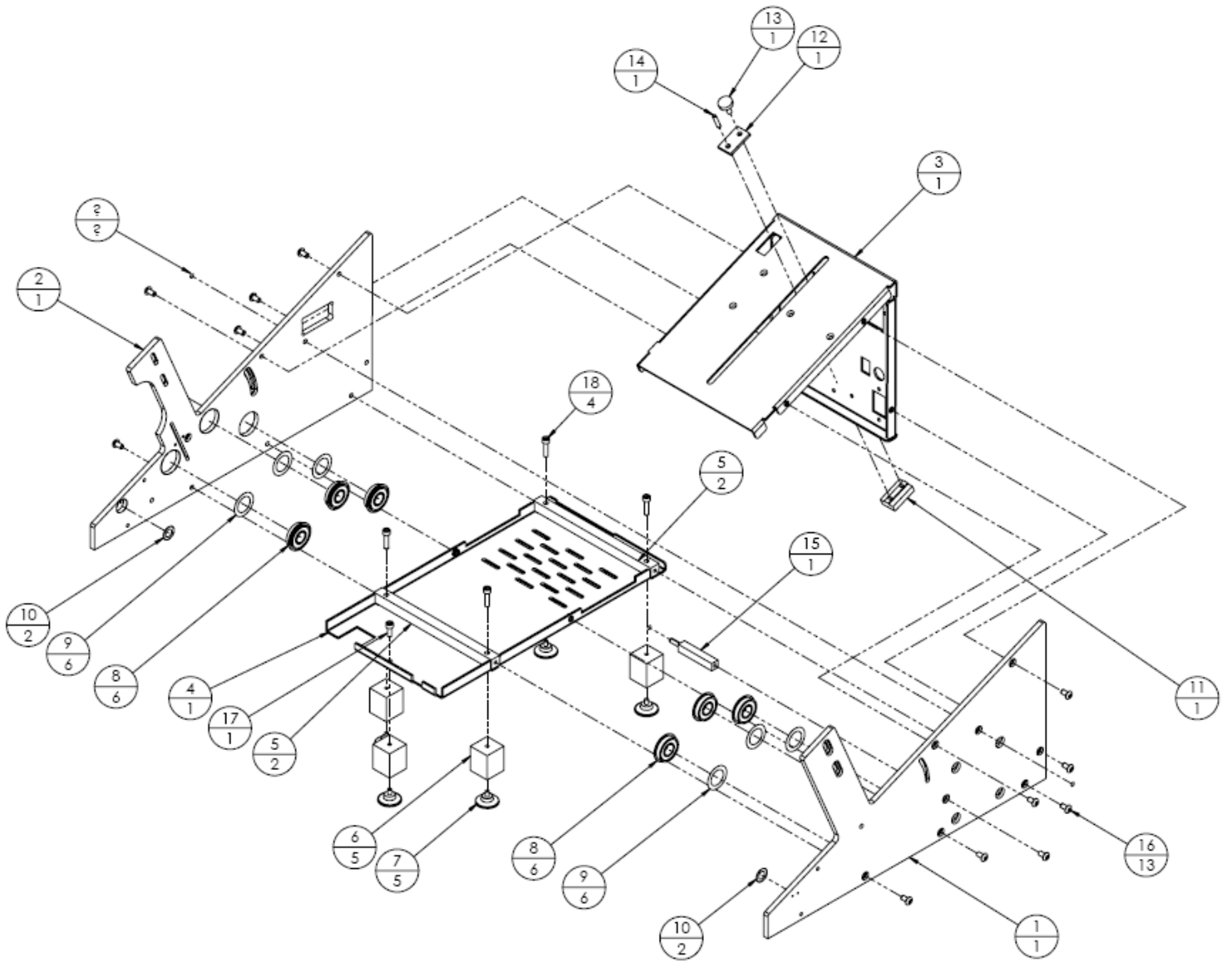
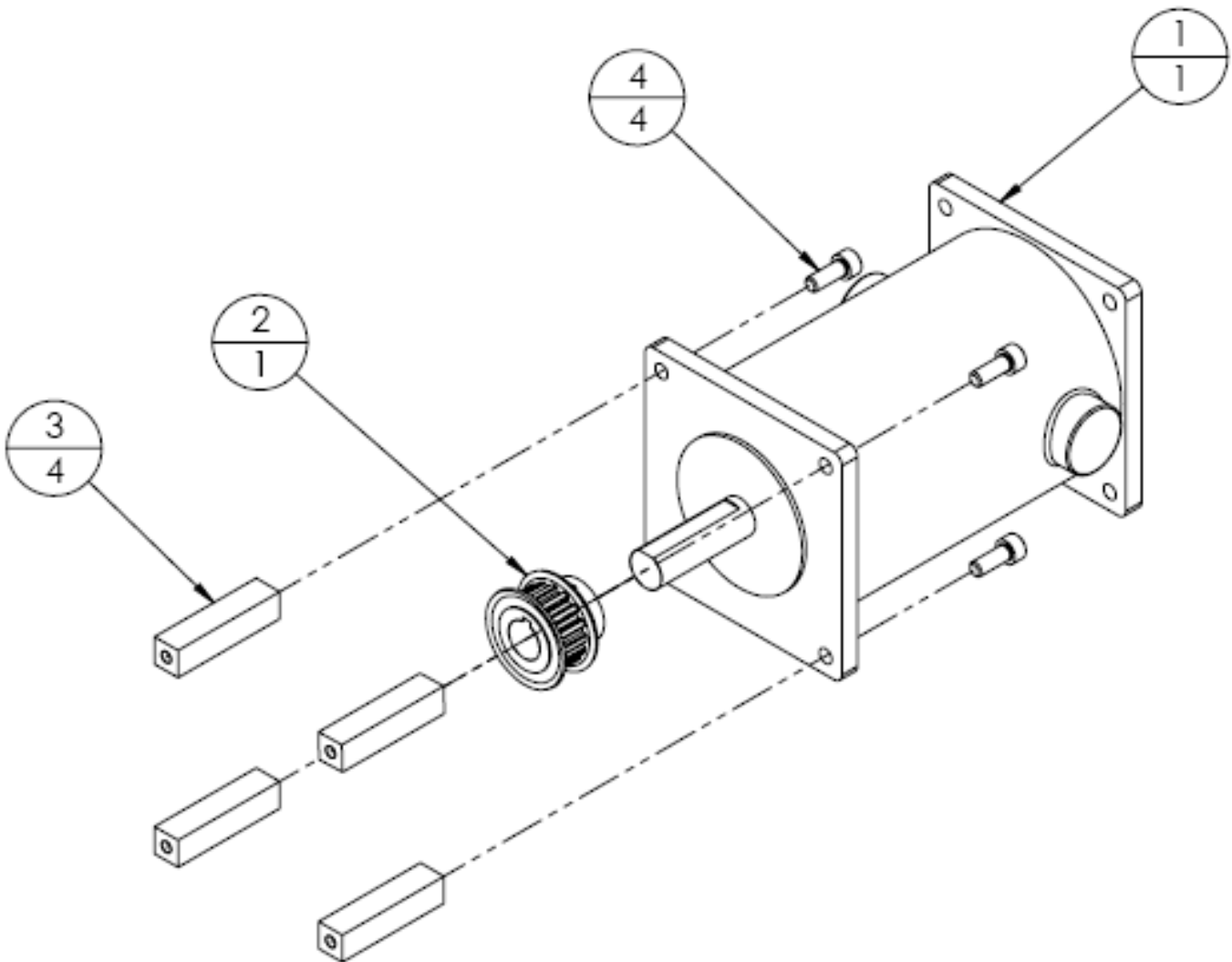


FIG 8 r0

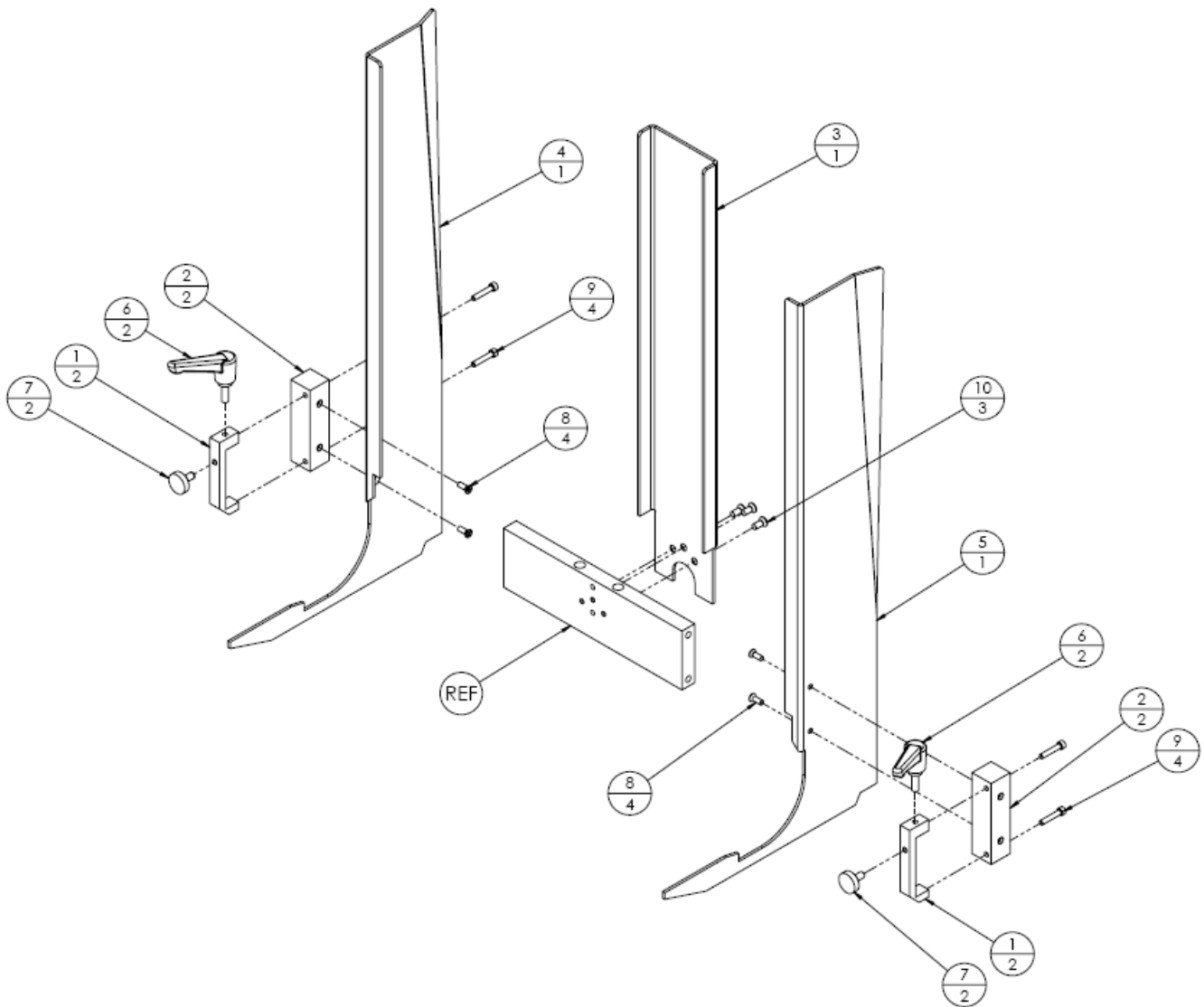
ASSEMBLY, MOTOR (10020-467r0) (Fig. 9)

ITEM	PART NO.	QTY.	DESCRIPTION
1	99001-010	1	MOTOR, 1/18 HP, 1800 RPM,90VDC
2	99002-007	1	PULLEY, TIMING, 16XL037-1/2B
3	10012-004	4	STANDOFF, MOTOR
4	-	4	SCREW, SKT HD, #10-24 X 1/2
N/S	98016-057	2	CONTACT PIN, 18-24 AWG
N/S	98010-092	6"	WIRE, 16 AWG, GREEN/YELLOW
N/S	98016-021	1	CONNECTOR, 5-POS RECEPTACLE (.093)



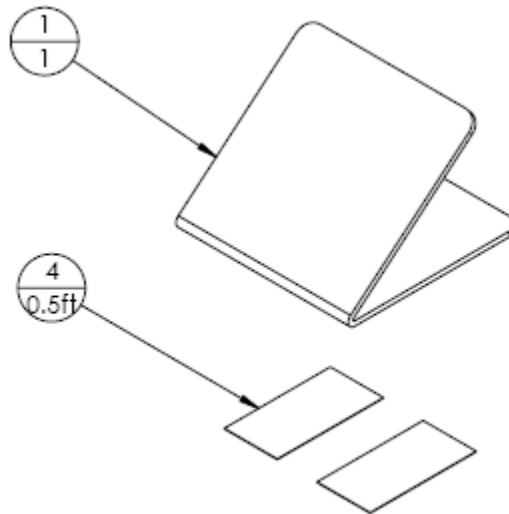
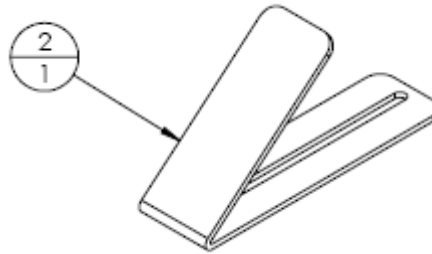
ASSEMBLY, SIDE (PAPER) GUIDE (10020-011r0) (Fig. 10)

ITEM	PART NO.	QTY.	DESCRIPTION
1	10009-002	2	BRACKET, SIDE GUIDE MTG
2	10007-115	2	BLOCK, SIDE GUIDE MOUNTING
3	10005-177	1	GUIDE, FRONT PAPER-TALL
4	10005-150	1	SIDE GUIDE, 3" RH
5	10005-151	1	SIDE GUIDE, 3" LH
6	99004-003	2	HANDLE, RATCHET, #10-24 X 5/8
7	10020-316	2	ASSY, KNOB, #10-24 X 3/8
8	-	4	SCREW, FLAT HD, #6-32 X 3/8
9	-	4	SCREW, SKT HD, #6-32 X 3/4
10	-	3	SCREW, FLAT HD, #8-32 X 3/8



ASSEMBLY, BACKWEDGE OPTIONS (10020-449r0) (FIG. 11)

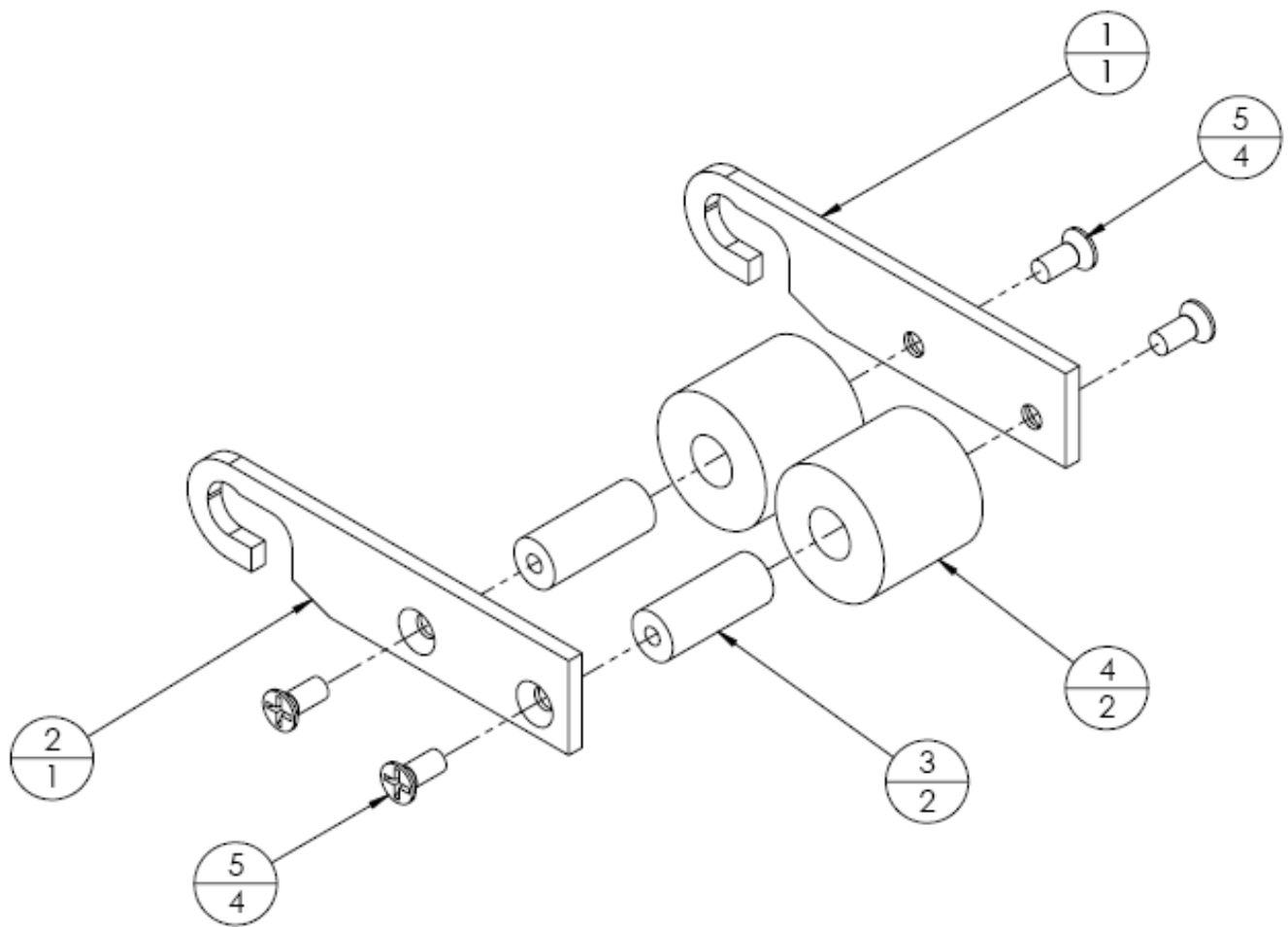
ITEM	PART NO.	QTY.	DESCRIPTION
1	10005-088	1	GUIDE, REAR WEDGE, 3-1/4"
2	10005-089	1	GUIDE, REAR WEDGE, 1-1/4"
3			NOT AVAILABLE
4	99039-009	0.3 FT	ANTI-SKID TAPE, BLACK



PITNEY BOWES

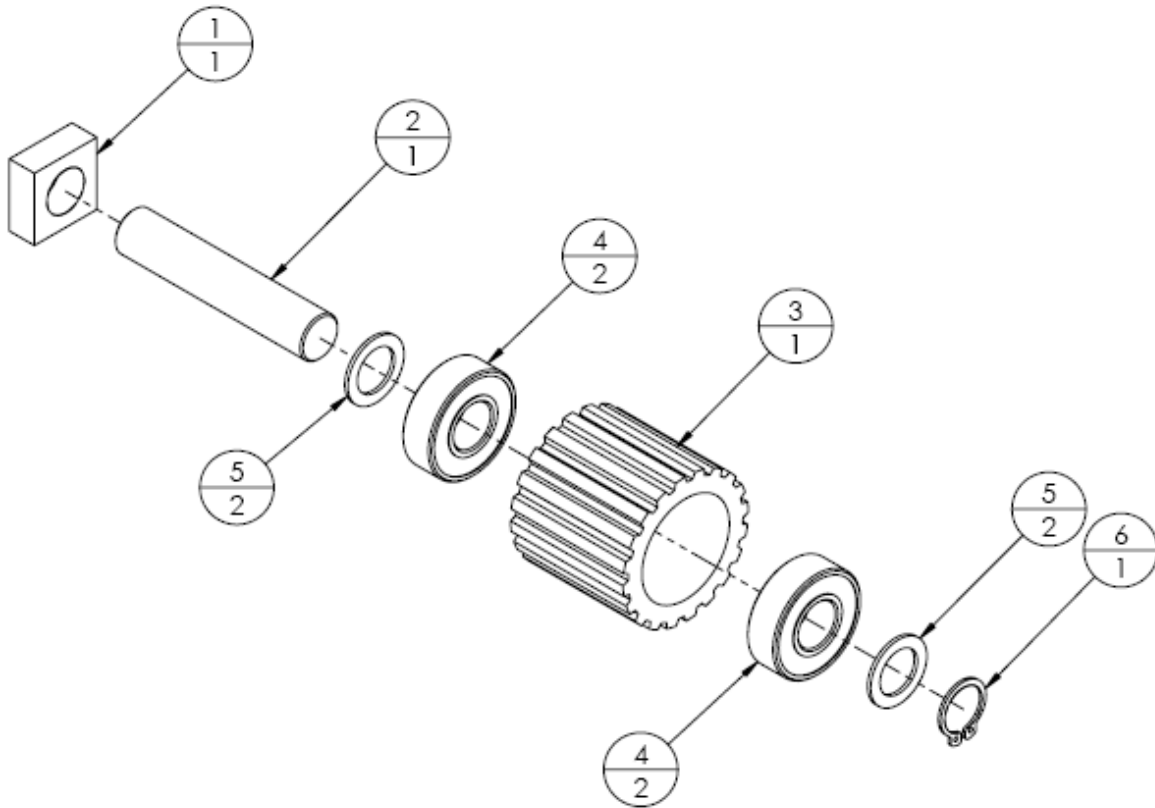
ASSEMBLY, TONGUE (10020-389r0) (Fig. 12)

ITEM	PART NO.	QTY.	DESCRIPTION
1	10011-057	1	PLATE, ROLLER MTG, LH
2	10011-056	1	PLATE, ROLLER MTG, RH
3	10012-035	2	SPACER, TONGUE
4	10006-108	2	ROLLER, TONGUE
5	-	4	SCREW, FLAT HEAD, #8-32 X 3/8



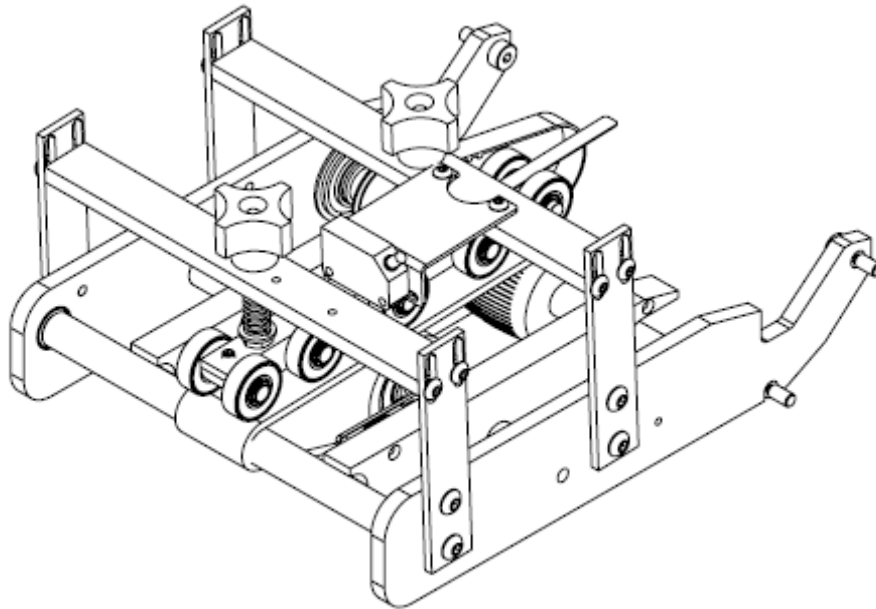
ASSEMBLY, INTERMEDIATE PULLEY (10020-094r0) (Fig. 13)

ITEM	PART NO.	QTY.	DESCRIPTION
1	10007-011	1	BLOCK, IDLER SUPPORT
2	10004-015	1	SHAFT, IDLER STUD
3	10006-027	1	PULLEY, 20XL037, 1/2B
4	99003-001	2	BEARING, SEALED, 3/8 X 7/8
5	99003-016	2	WASHER, NYLON, 3/8 X 1/32
6	99022-003	1	SNAP RING, 3/8



ASSEMBLY, ACCELERATOR (10020-077r0) (Fig. 14)

ITEM	PART NO.	QTY.	DESCRIPTION
1	SEE FIG 14A	1	ASSY, ACCELERATOR CHASSIS (10020-081)
2	SEE FIG14B	1	ASSY, ACCELERATOR DRIVE SHAFT (10020-085)
3	SEE FIG 14C	1	ASSY, ACCELERATOR IDLER SHAFT (10020-088)
4	SEE FIG 14D	1	ASSY, FRONT SHAFT-ACCELERATOR (10020-091)
5	SEE FIG 14E	1	ASSY, ROLLER RACK (10020-093)
6	10005-021	2	SLIDE, PAPER
7	10007-009	2	CLAMP, PAPER SLIDE
8	10009-026	1	BRACKET, SENSOR MTG
9	99000-001	1	BELT, TIMING, 90XL037
10	99000-004	2	BELT, RED GUM
11	98009-022	1/2	SENSOR, PHOTO-ELECTRIC SWITCH
12	-	2	SCREW, BUTTON HD, #6-32 X 1/4
13	-	4	SCREW, SKT HD, #10-24 X 5/8



See next page for details

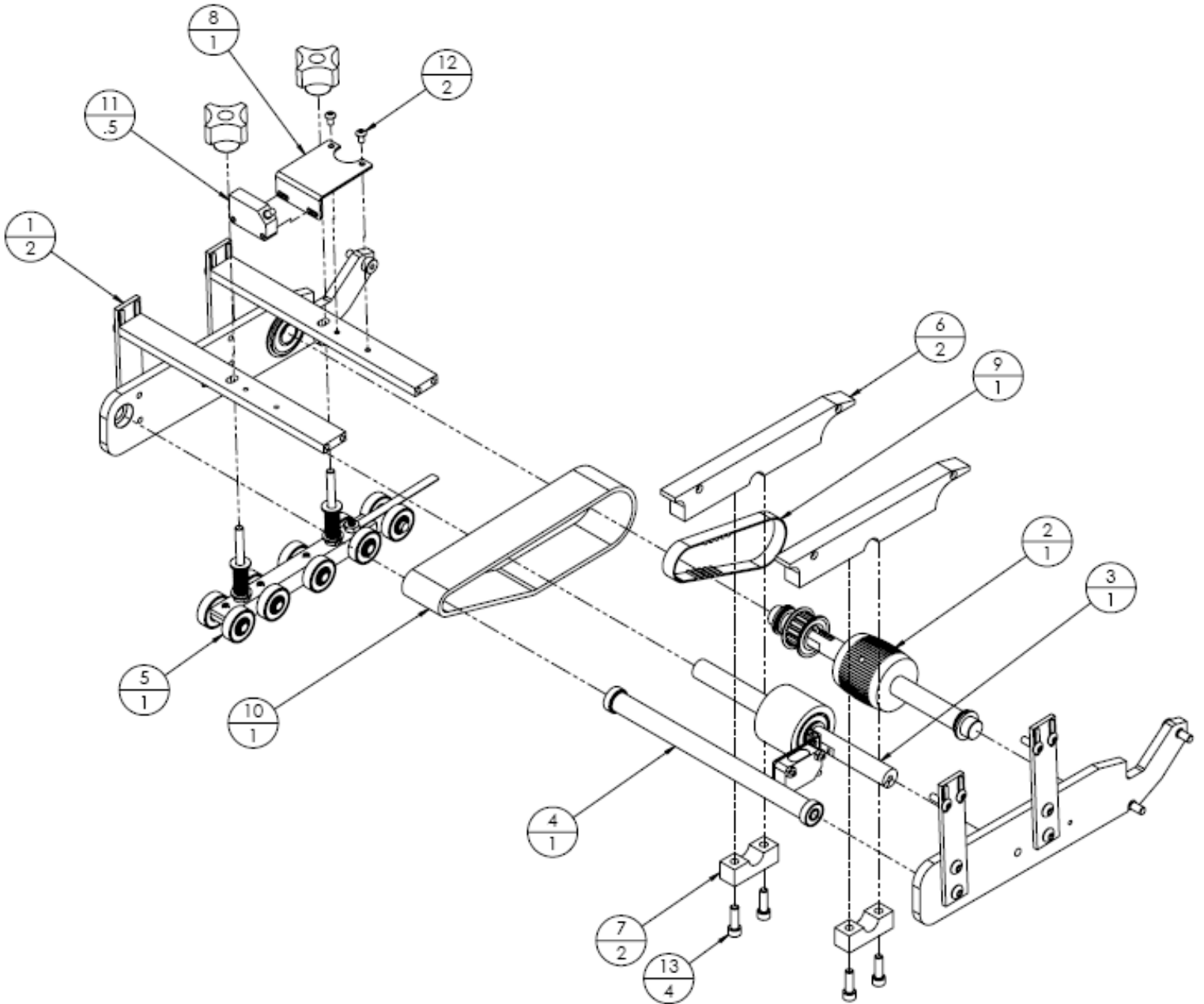
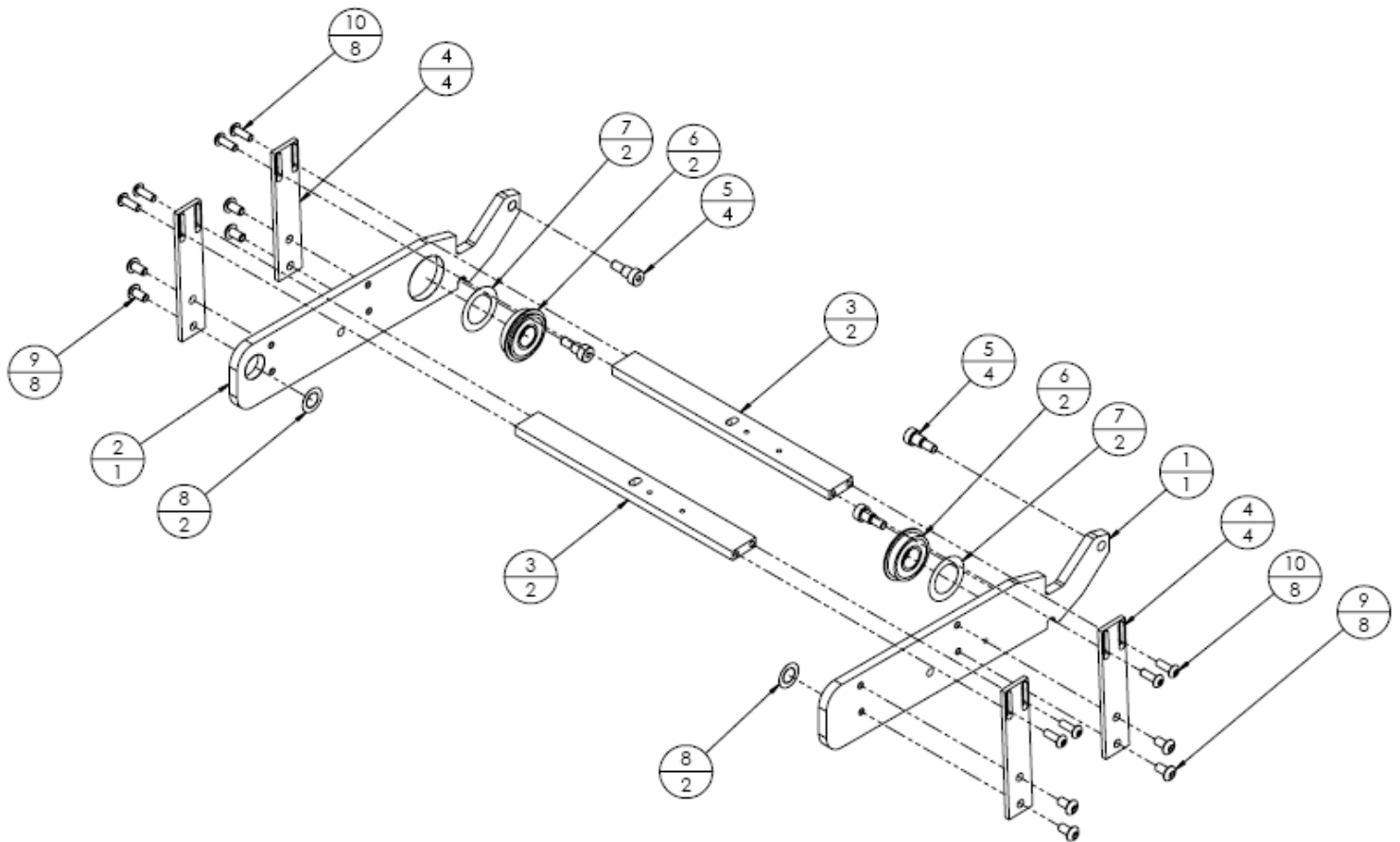


FIG 14 r0

ASSEMBLY, ACCELERATOR CHASSIS (10020-081r0) (Fig. 14A)

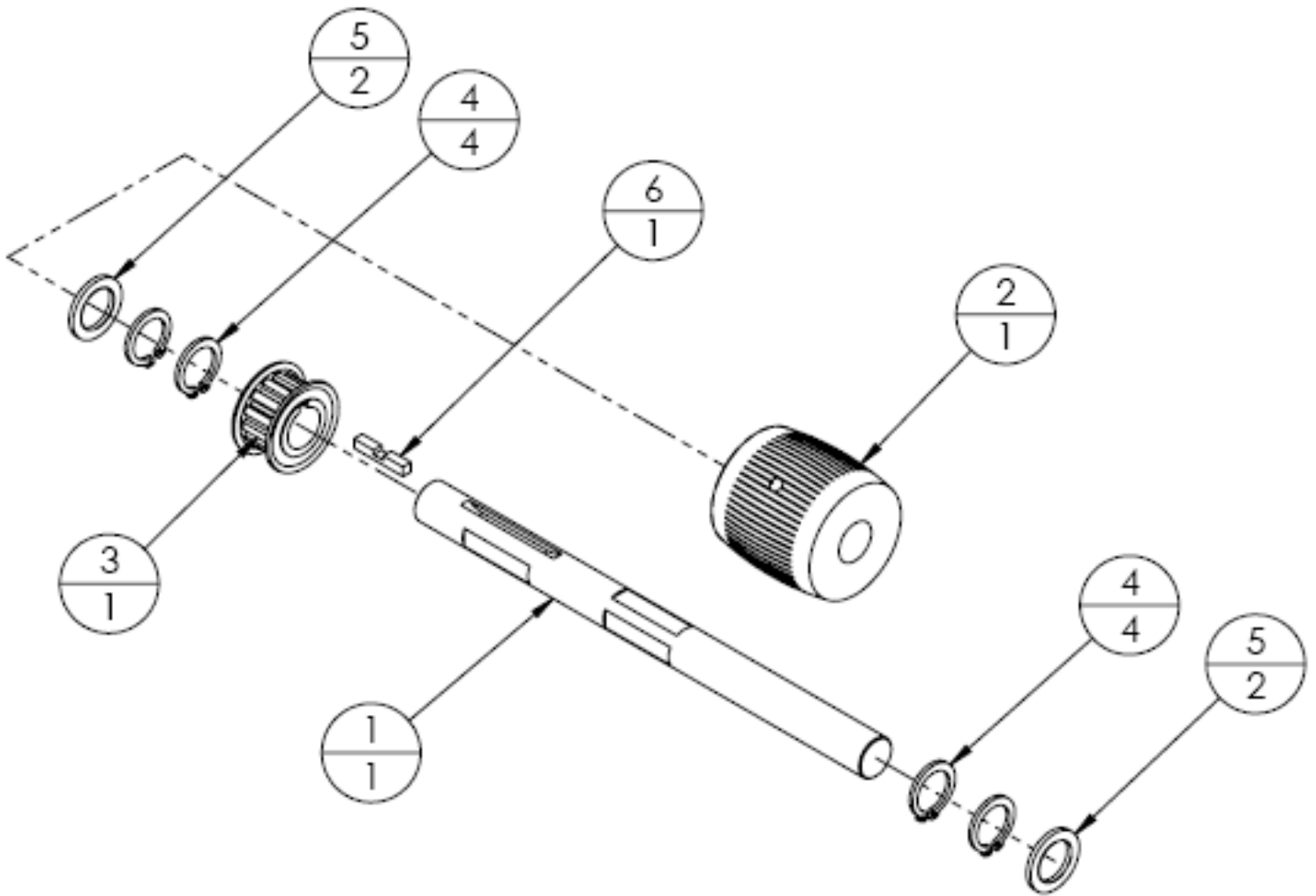
ITEM	PART NO.	QTY.	DESCRIPTION
1	10000-011	1	SIDE FRAME-ACCELERATOR LH
2	10000-012	1	SIDE FRAME-ACCELERATOR RH
3	10008-013	2	BAR, ROLLER RACK MTG
4	10008-009	4	BAR, ROLLER RACK SUPPORT
5	99033-006	4	BOLT, SHOULDER, STL, 1/4 X 1/4
6	99003-083	2	BEARING, 1/2 ID X 1-1/8 OD SHIELDED
7	99036-003	2	SHIM, BEARING, 3/4 X 1-1/8 X .006
8	99036-005	2	SHIM, ARBOR, 3/8 X 5/8 X .006
9	-	8	SCREW, BUTTON HD, #10-24 X 3/8
10	-	8	SCREW, BUTTON HD, #8-32 X 1/2



PITNEY BOWES

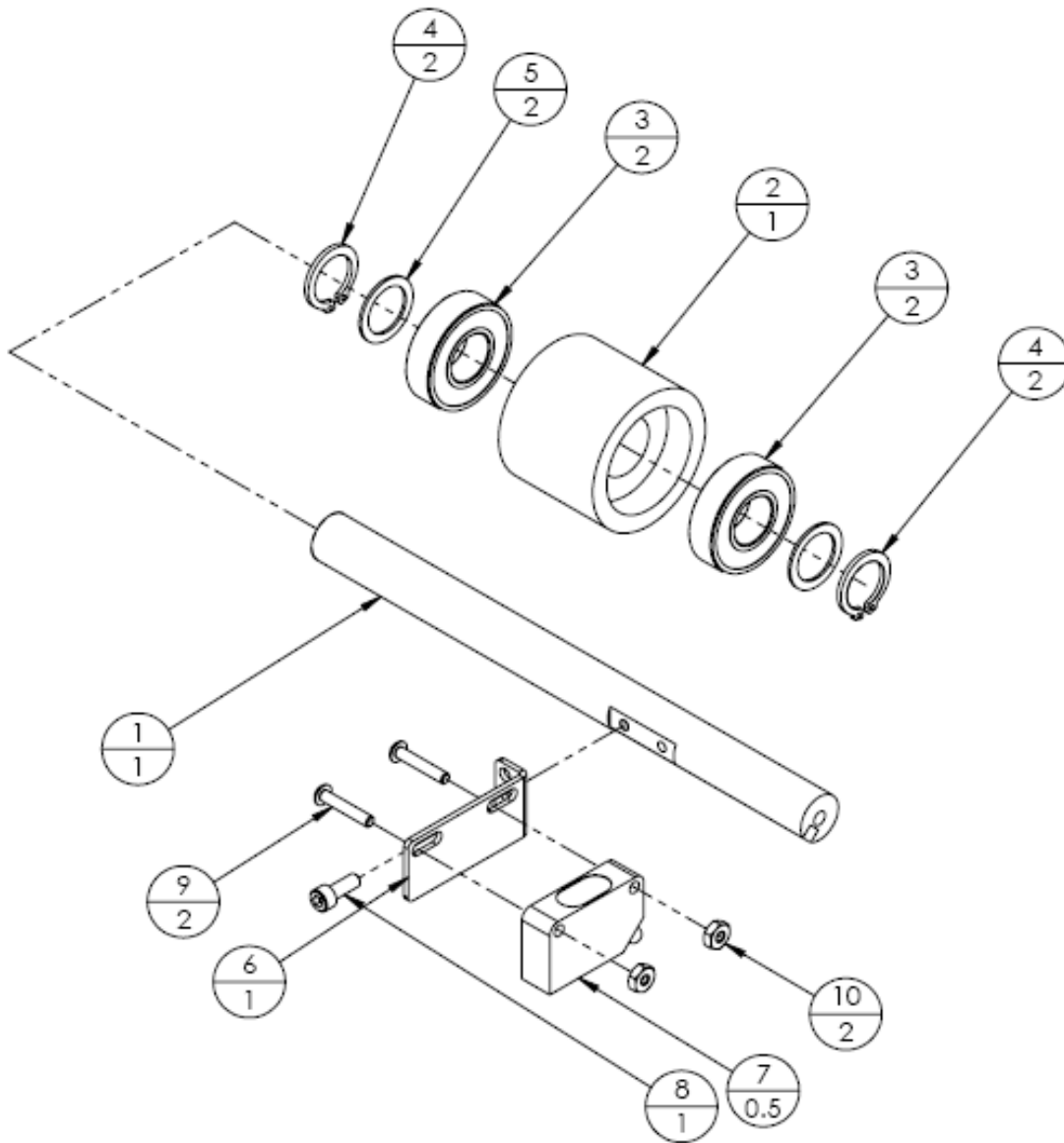
ASSY, ACCELERATOR DRIVE SHAFT (10020-085r0) (Fig. 14B)

ITEM	PART NO.	QTY.	DESCRIPTION
1	10004-032	1	SHAFT, ACCELERATOR DRIVE
2	10006-018	1	PULLEY, CROWNED
3	99002-028	1	PULLEY, TIMING, 14XL037, 1/2B
4	99022-004	4	SNAP RING, 1/2
5	99003-018	2	WASHER, NYLON, 1/2 X 1/16
6	10019-008	1	KEY, MODIFIED 1/8



ASSY, ACCELERATOR IDLER SHAFT (10020-088r0) (Fig. 14C)

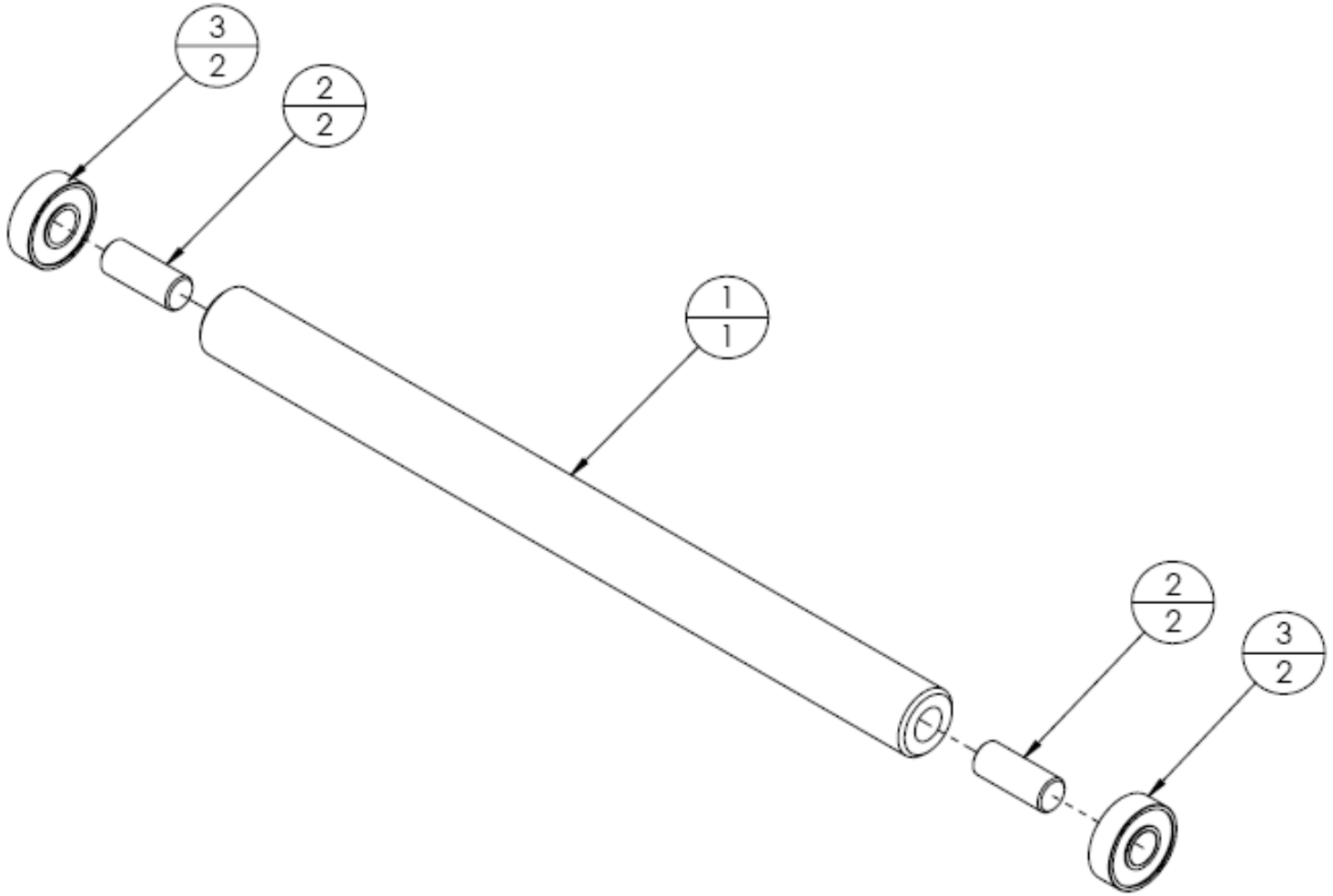
ITEM	PART NO.	QTY.	DESCRIPTION
1	10004-029	1	SHAFT, SUPPORT IDLER
2	10006-017	1	ROLLER, MATE (ACCELERATOR)
3	99003-108	2	BEARING, SEALED, 1/2 X 1-1/8
4	99022-004	2	SNAP RING, 1/2
5	99003-032	2	WASHER, NYLON, 1/2 X 1/32
6	10009-071	1	BRACKET, SENSOR MTG
7	98009-022	1/2	SENSOR, PHOTO-ELECTRIC SWITCH
8	-	1	SCREW, SKT HD, #6-32 X 3/8
9	-	2	SCREW, BUTTON HD, #4-40 X 5/8
10	-	2	HEX NUT, #4-40



PITNEY BOWES

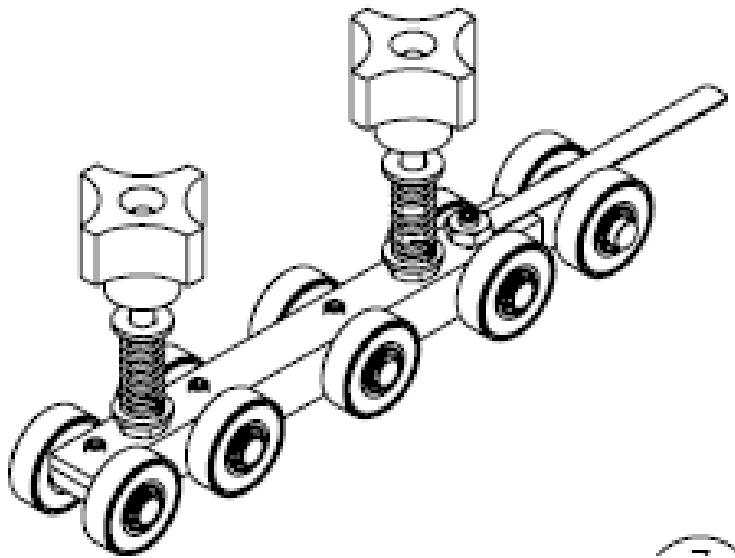
ASSY, ACCELERATOR FRONT SHAFT (10020-091r0) (Fig. 14D)

ITEM	PART NO.	QTY.	DESCRIPTION
1	10004-031	1	SHAFT, FRONT (ACCELERATOR)
2	99003-056	2	BEARING, SEALED, 1/4 X 5/8 SEALED
3	99006-028	2	DOWEL PIN, 1/4 X 5/8



ASSEMBLY, ROLLER RACK (10020-093r0) (Fig. 14E)

ITEM	PART NO.	QTY.	DESCRIPTION
1	10008-094	1	BAR, ROLLER RACK
2	10004-062	5	SHAFT, ROLLER RACK, FRONT
3	99004-005	2	KNOB, FEMALE, #10-32
4	99032-004	2	STUD, THREADED, #10-32 X 2-1/2
5	99003-001	10	BEARING, SEALED, 3/8 X 7/8 SEALED
6	99003-005	10	BUSHING, SLEEVE, 1/4 X 3/8 X 5/16
7	99022-001	12	SNAP RING, 1/4
8	99003-096	2	WASHER, NYLON, #10
9	99005-011	2	SPRING, COMPRESSION, 0.42 X 0.36
10	10005-040	1	GUIDE, SPRING STEEL
11	-	1	SET SCREW, #8-32 X 3/8
12	-	3	SET SCREW, #8-32 X 1/4
13	-	1	SET SCREW, #8-32 X 1/8
14	-	4	FLAT WASHER, #10
15	-	2	HEX NUT, #10-32
16	-	1	HEX NUT, #8-32



See next page for details

PITNEY BOWES

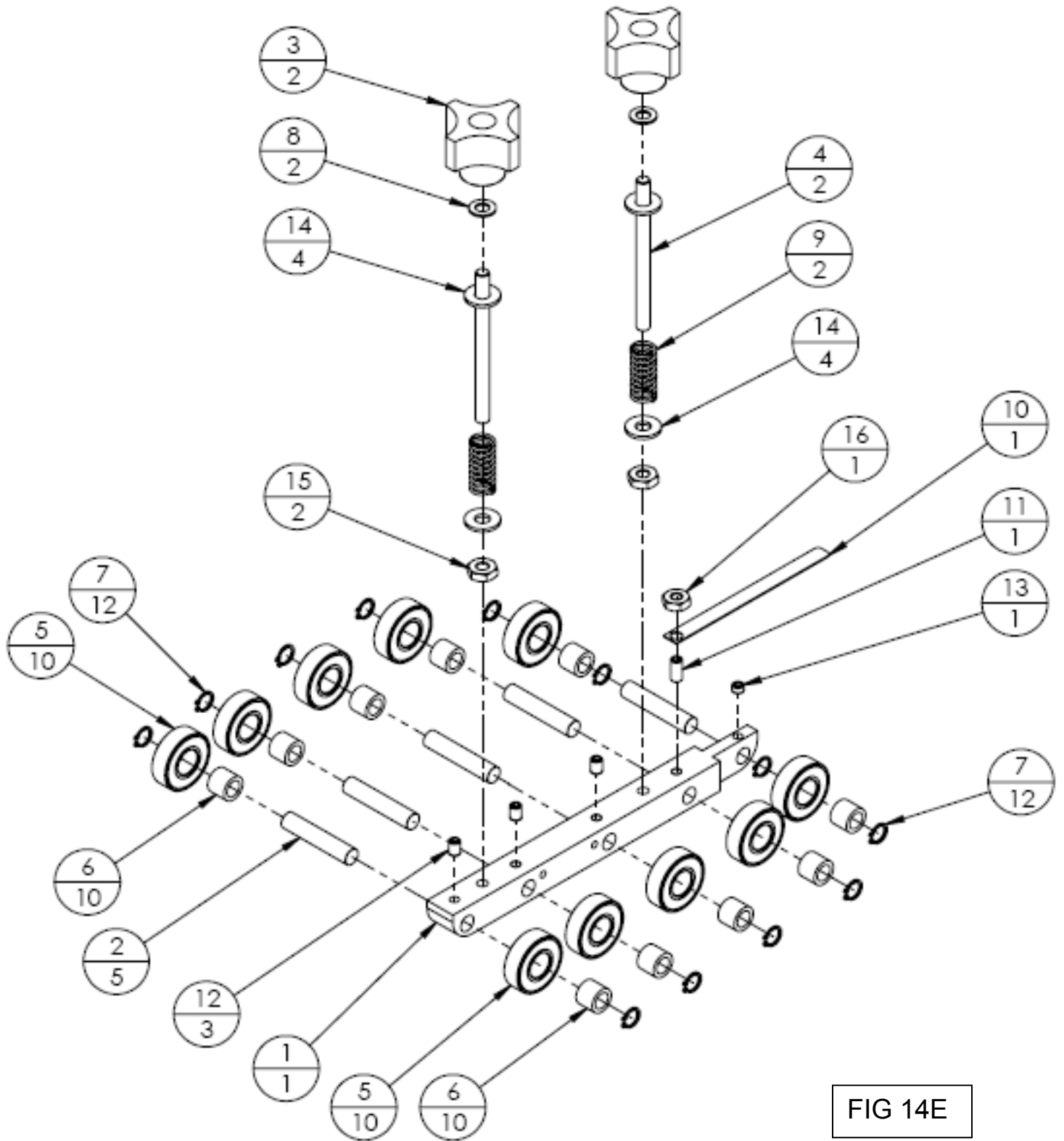


FIG 14E

**ASSEMBLY, ELECTRICAL (10018-010) (FIG. 15)
PS-SERIES ELECTRICAL (SINGLE SHOT)**

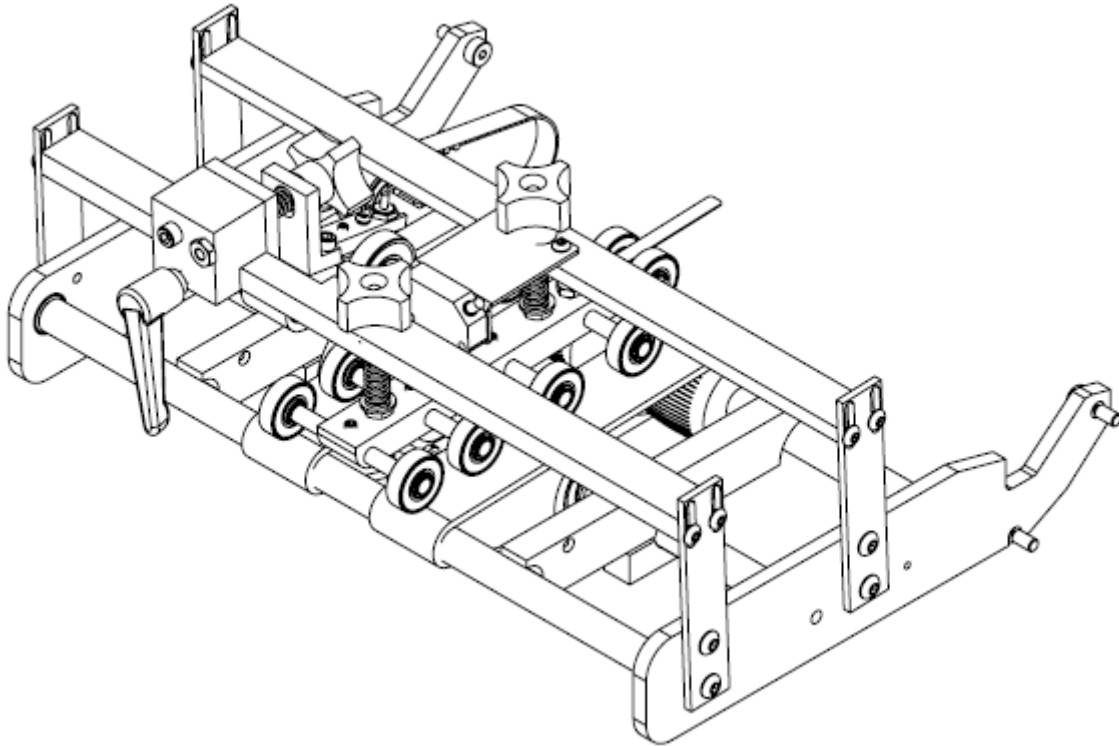
TEM	PART NO.	QTY.	DESCRIPTION
1	98000-001	1	SWITCH, ROCKER - RED - ILLUM
2	98001-002	1	TERMINAL STRIP 12 CONN. (FEED
3	98023-002	1	I/O BOARD PS/EX SERIES
-	98002-020	1 EA	RELAY, SPDT (HEAVY DUTY)
-	98006-031	1 EA	EPROM FOR I/O BOARD
4	10018-124	2	ASSY, CABLE RIBBON
5	98005-001	1	CONTROLLER, MOTOR 90V DC
6	98009-010	1	TOTALIZER, DANAHER
7	10018-128	1	ASSY, CABLE DRY CONTACT
8	98008-001	1	TRANSFORMER (120V)
9	98004-032	1	CIRCUIT BREAKER 3 AMP (FEEDER)
10	98003-001	1	RECEPTACLE, POWER CORD
11	98007-005	1	CORD, POWER, STRAIGHT
12	98006-021	1	KNOB, POTENTIOMETER(KB)
13	98000-033	1	SWITCH, ROCKER – SMALL RED
14	98006-007	1	POT KIT
15	10018-047	1	ASSY, SWITCH
16	98006-037	1	SPEED POT, 1MEGΩ
17	98006-004	1	DIAL, SPEED POT (KB)
18	98016-011	1	RECEPTACLE, SQ FLG, 11-4
19	98016-021	1	CONNECTOR, 5- POS FEMALE (.093)
20	98016-062	1	CONNECTOR, 6- POS FEMALE (.093)
21	98016-024	2	CONNECTOR, 2-POS FEMALE (.093)
22	10018-125	1	ASSY, CABLE PHOTO TRIGGER
-	98009-023	1 EA	SENSOR, PHOTOELECTRIC TRIGGER

FOR RETRO-REFLECTIVE TRIGGER: Delete P/N 10018-125 and 98009-023 (item 22f); Add P/N 10018-126 (RR trigger cable) with P/N 98009-038 (Sensor) and P/N 98009-045 (Reflector).

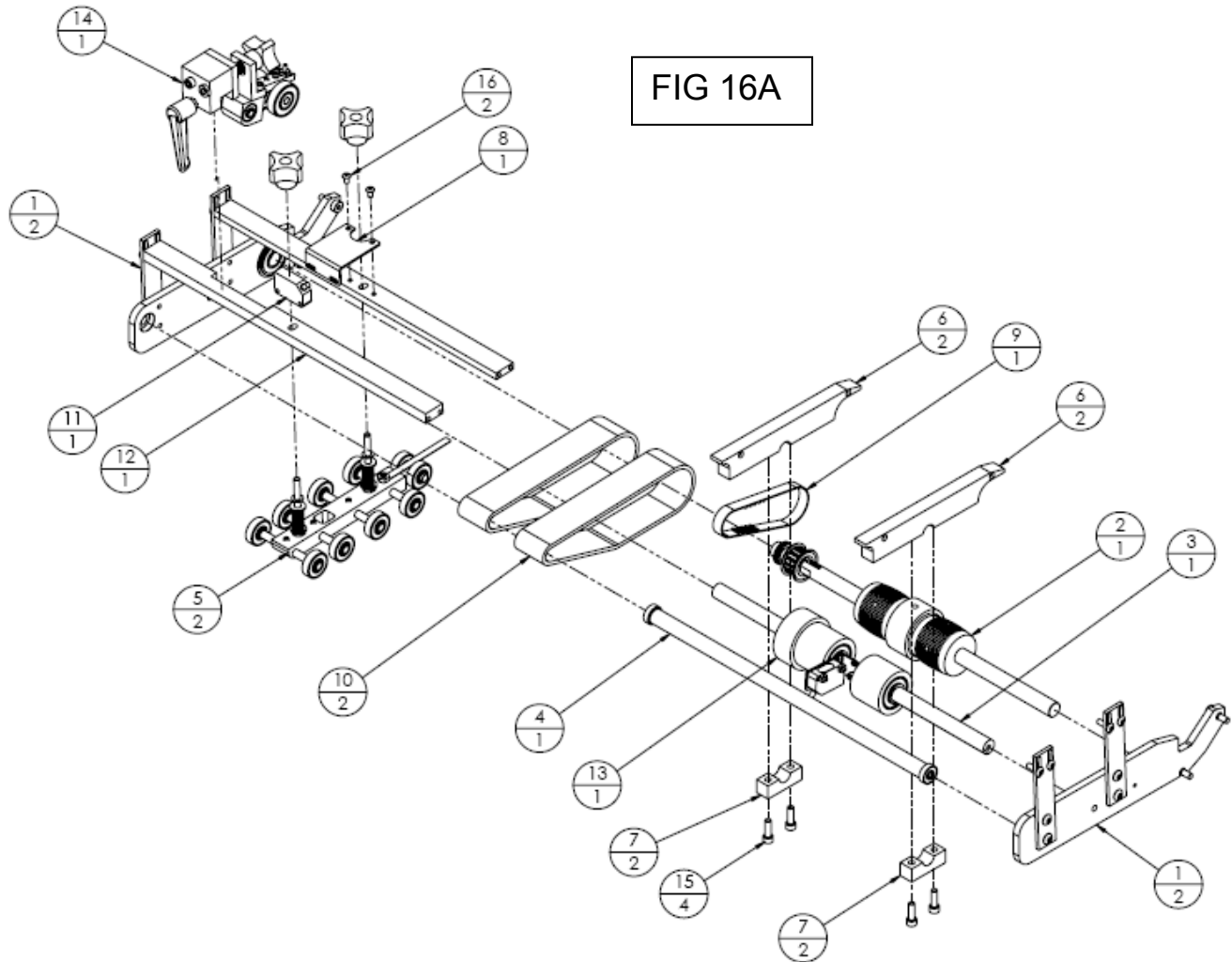
FOR MICROSWITCH TRIGGER: Delete P/N 10018-125 and 98009-023 (item 22f); Add P/N 10018-127 (Microswitch trigger cable) with P/N 98000-020 (Limit switch) and P/N 98000-021 (Cover).

ASSEMBLY, ACCELERATOR W/ DOUBLE DETECT (Fig. 16A)

ITEM	PART NO.	QTY.	DESCRIPTION
1	SEE FIG 15A	REF	ASSY, ACCELERATOR CHASSIS (10020-083)
2	SEE FIG15B	REF	ASSY, ACCELERATOR DRIVE SHAFT (10020-087)
3	SEE FIG 15C	REF	ASSY, ACCELERATOR IDLER SHAFT (10020-090)
4	SEE FIG 15D	REF	ASSY, FRONT SHAFT-ACCELERATOR (10020-092)
5	SEE FIG 15E	REF	ASSY, ROLLER RACK (10017-002)
6	10005-021	REF	SLIDE, PAPER
7	10007-009	REF	CLAMP, PAPER SLIDE
8	10009-026	REF	BRACKET, SENSOR MTG
9	99000-001	REF	BELT, TIMING, 90XL037
10	99000-004	REF	BELT, RED GUM
11	98009-022	REF	SENSOR, PHOTO-ELECTRIC SWITCH
* 12	10008-070	1	BAR, DOUBLE DETECT MTG
* 13	10006-097	1	ROLLER, DOUBLE DETECT
14	SEE FIG 18B	1	ASSY, DOUBLE DETECT (10020-330)
15	-	REF	SCREW, SKT HD, #10-24 X 5/8
16	-	REF	SCREW, BUTTON HD, #6-32 X 1/4
-	98016-024	1	CONNECTOR, 2-POS, FEMALE (.093)



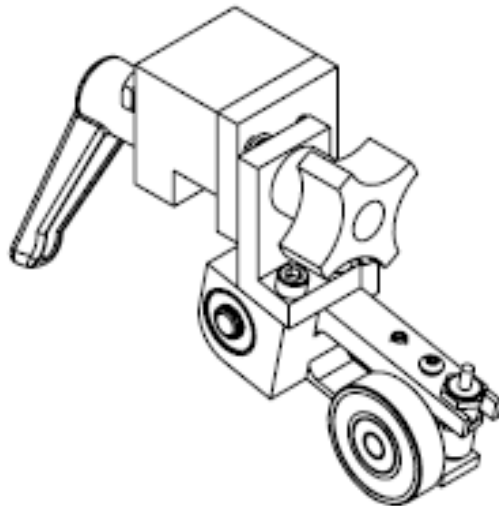
See next page for details



* NOTE: Items 12 and 13 above, respectively, replace existing P/N 10008-005-ROLLER RACK MTG BAR (FIG 15A) and P/N 10006-017-MATE ROLLER (FIG 15C).

ASSEMBLY, DOUBLE DETECT (10020-330r0) (Fig. 16B)

ITEM	PART NO.	QTY.	DESCRIPTION
1	16009-079	1	BRACKET, TUNING FORK-LH
2	10009-066	1	BRACKET, DD MTG
3	10009-013	1	BRACKET, PIVOT-TUNING FORK
4	10007-101	1	BLOCK, DD CLAMP
5	10004-052	1	SHAFT, DOUBLE DETECTION PIVOT
6	10004-053	1	SHAFT, DOUBLE DETECTION ROLLER
7	99032-004	1	STUD, THREADE #10-32 X 2-1/2
8	99004-005	1	KNOB, #10-32 FEMALE
9	99004-003	1	HANDLE, RATCHET #10-24 X 1/2
10	99005-007	1	SPRING, DBL DET & GATE ADJ
11	99003-056	2	R4RS BEARING, 1/4 X 5/8
12	99003-108	1	BEARING, SEALED, 1/2 X 1-1/8
13	99022-001	2	SNAP RING, 1/4
14	99003-106	1	BUSHING, 1/4 X 1/2 X 5/16
15	99003-096	1	WASHER, NYLON, #10
16	98009-004	1	SENSOR, DOUBLE DETECT SWITCH
17	-	1	SCREW, SKT HD, #10-24 X 1-1/4
18	-	1	SCREW, SKT HD, #10-24 X 5/8
19	-	1	SCREW, SKT HD, #8-32 X 1/2
20	-	2	SCREW, BUTTON HD, #4-40 X 1/2
21	-	1	SET SCREW, #6-32 X 7/8
22	-	1	HEX NUT, #10-32
23	-	1	HEX NUT, #6-32
-	98016-023	1	CONNECTOR, 2-POS MALE



See next page for details

